Role of Cluster Formation in the LENR Process

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Criteria for Judging a Proposed Mechanism

- The proposed process must be consistent with all correctly observed behaviors of CF. Transmutation and fusion must be explained by the same mechanism.
- The process must be consistent with well-established behavior observed in other fields of science.
- 1. All spontaneous reactions are exothermic
- 2. Energy resists going up hill.
- 3. Energy caused to concentrate enough to initiate a nuclear reaction can be expected to first initiate chemical reactions.
- 4. After formation by LENR, all isotopes will exhibit their known nuclear behavior.

Questions to be Answered

- Are clusters of d, p, n involved in cold fusion?
- If so:
- 1. How large are the clusters?
- 2. What is their role in producing fusion of d to make ⁴He or to cause transmutation?
- 3. What are the important characteristics of the NAE that allow their formation?

Evidence for the Role of Clusters

- Transmutation provides the most obvious evidence for cluster involvement in CMNS.
- Additions cannot be made one at a time because:
- 1. The concentration of isotopes resulting from the same target element would drop as an exponential function.
- 2. The limited number of stable isotopes in some elements limits the available paths to reach observed isotopes.
- 3. The reaction rate for production of large additions would be small.

IWAMURA et al.

Gas loading of D₂ in Pd with CaO

- Ba + 6d = Sm + ?, Q=67.6 MeV
- Cs + 4d = Pr + ?, Q = 50.5 MeV
- Sr + 4d = Mo + ?, Q = 53.4 MeV
- Cs + 2d = La + ?, Q = ~24 MeV

MILEY et al.



QUESTIONS: What is the target nuclei? What is the range of cluster sizes? <u>shown</u> What causes Mass Number below target MN at Ni? What particles carry away the energy? Pd+Ni electrolyzed in H₂O containing Li₂SO₄

Conclusion: Large clusters of various sizes are required to reach the upper limit of the transmutation range and to carry away the energy.

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Consequence of Transmutation



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Conclusions

- Neutrons are not involved in transmutation.
- Protons do not produce the full range of transmutation products.
- At least 10 deuterons can make a cluster and enter the nucleus of palladium or nickel.
- Question: What role do clusters play in producing fusion of d to make ⁴He and where does this reaction occur?

Rate Sensitive to Deuterium Concentration

- Excess Power = $M^*(x-x_o)^{2*}(i-i_o)^*\delta x/\delta t$, x_o = critical average D/Pd, i_o = critical average I/cm² (McKubre et al. 1995)
- M = n * [nae], where [nae] is the amount of NAE having 'n' efficiency
- Rate is greatest where deuterium content is largest.

(Surface of F-P cathode, and surface of nanoparticles)

- The concentration of D in the surface of a F-P cathode will change rapidly as the bulk D/Pd approaches unity.
- Role of flux?
- **Conclusion:** Reaction occurs where the *d* concentration is greatest, i.e. the surface, which has a greater D/Pd value than the bulk average.

Logical Consequences

- Because large clusters of deuterons can enter the nucleus of Pd, Ni, and S, the cluster must shield the Coulomb barrier of its members from an external nucleus.
- Therefore, a cluster is able to cause fusion between one of its members and an external deuteron or transmutation with any atom.
- When transmutation or fusion occurs, the members of the cluster not directly involved in the nuclear reaction carry away the nuclear energy and momentum.

Question: Where and how are the clusters formed?

Role of Nanoparticles

- Every successful method has nanoparticles present in some form.
- Nanoparticles of Pd show a surface/interior concentration ratio of H(D) that increases as the particle gets smaller.
- The physical form and size of the nanoparticle may act as a template for formation of clusters.

Proposed Conclusions

- Many theories can be eliminated because they are not consistent with observed behavior of cold fusion or with general behavior.
- Cluster and nanoparticle involvement are consistent with all observations.
- LARGE clusters of *p* or *d* are part of the CF process. These shield the Coulomb barrier and carry away resulting energy from the nuclear reaction as *p* or *d* particles having a variety of energies.
- These clusters form on the surface of certain nanoparticles and complex protein molecules.