



# What Happened to Cold Fusion?

Michael C.H. McKubre, Ph.D.

SRI International



*“Whether it’s improving our health or **harnessing clean energy**, protecting our security or succeeding in the global economy, our future depends on reaffirming America’s role as the world’s engine of scientific discovery and technological innovation”*

President Barack Obama

January 2010



# The World of Condensed Matter Nuclear Science

Terminology

Problems, Progress and Prospects

Reactions in General

Organization of the Field

BIG Unresolved Questions

# Terminology

**Cold Fusion:** Original and recognized name, but incomplete description

**Low-Energy Nuclear Reactions:** “Low” is a relative and unclear term

**Lattice Enabled Nuclear Reaction:** Clear and specific, but very new concept

**Lattice Assisted Nuclear Reaction:** Also accurate, but not widely used

**Chemical Assisted Nuclear Reactions:** Many chemists like this

**Solid State Nuclear Fusion**

**Cold Fusion Phenomena**

**Cold Fusion Nuclear Reactions**

} Narrowly used

**Cold Nuclear Transmutations:** A Russian favorite

**New Hydrogen Energy:** A major Japanese government program

**Metal Deuterium Energy:** A current program in Japan

**Fleischmann-Pons Effect:** Clear and encompassing

**SANER:** SAfe Nuclear Energy Release

The subject is a part of the field called **Condensed Matter Nuclear Science**

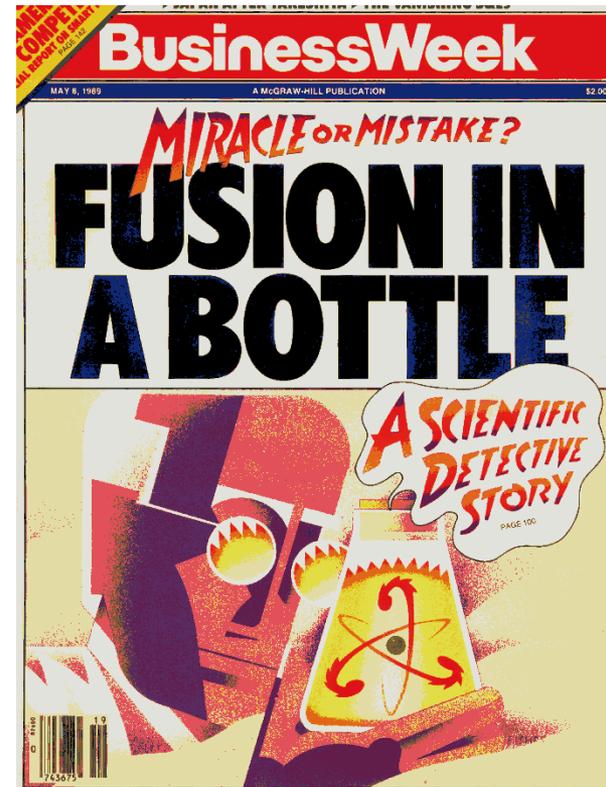
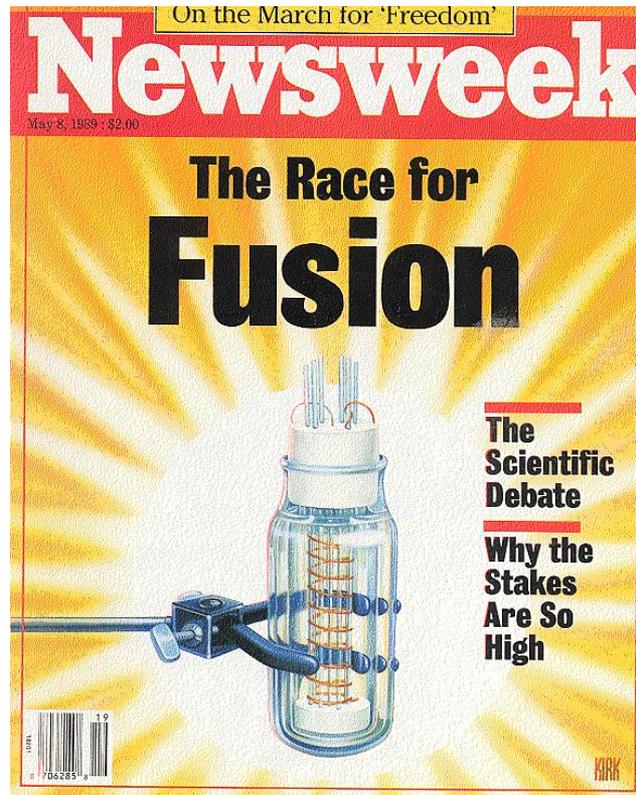
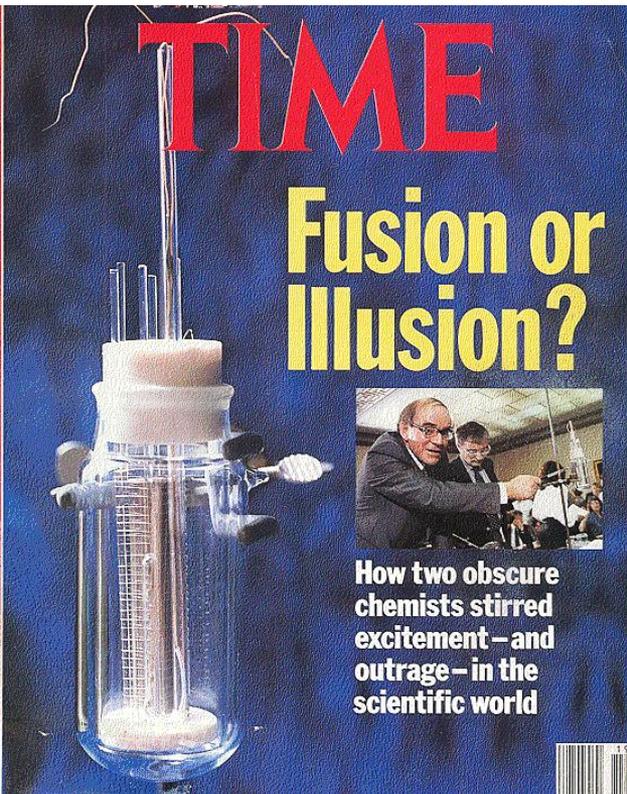
There is an International Society for CMNS in the UK: [www.iscmns.org](http://www.iscmns.org)

# Problems

- Potential Importance for Energy
- Polarization of Scientists
- Diverse Mistakes
- Technical Complexity
- Flows of Money and Information
  - disrupted early and remain poor

# Magazine Cover Stories

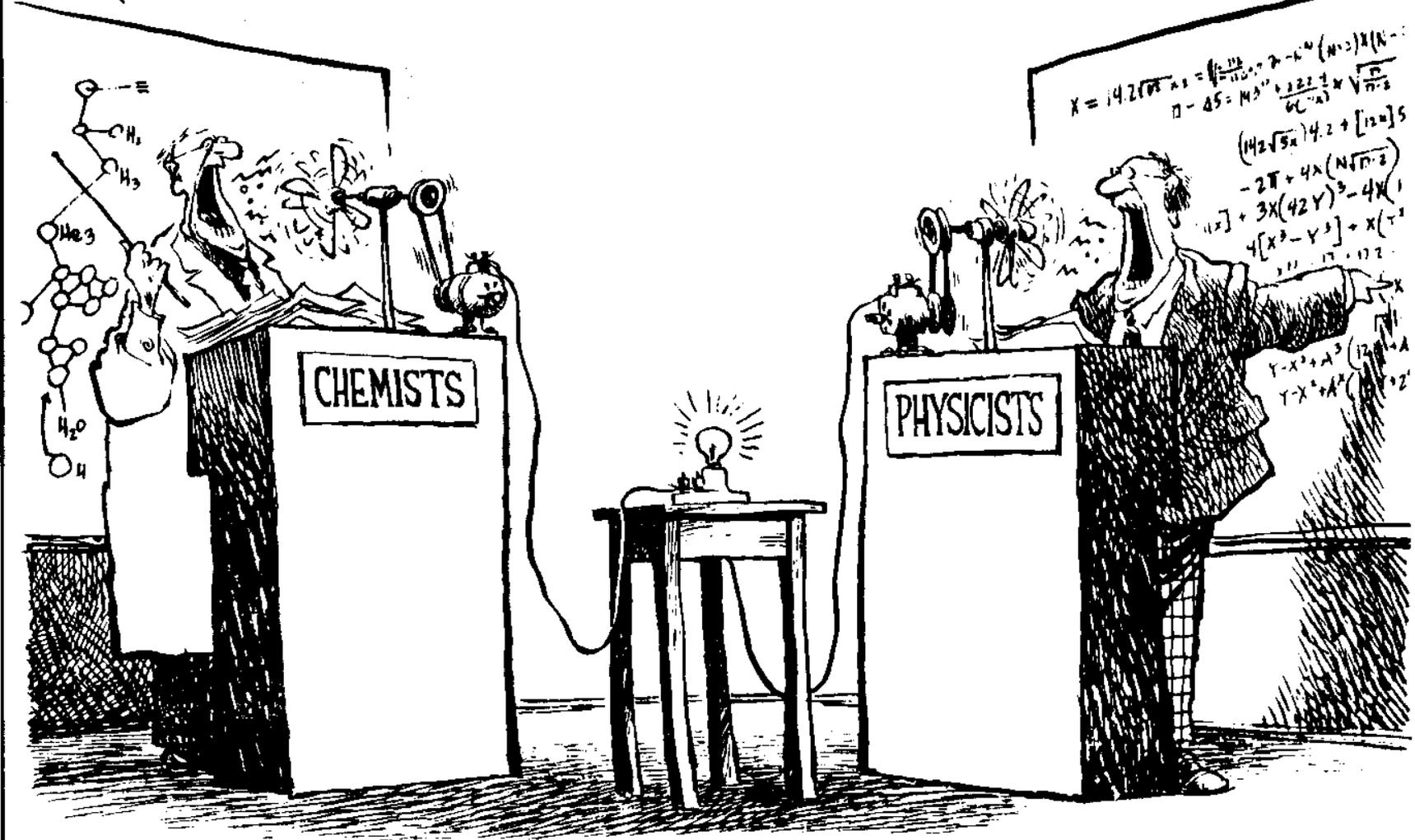
May 1989



**Truly Extraordinary Interest**

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McNEIL Chicago Tribune

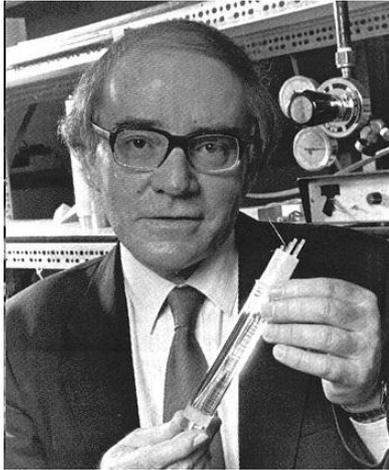


Harnessing Fusion Energy.

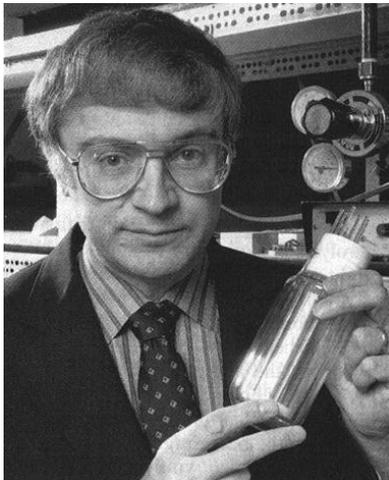
# Tokamak Fusion Test Reactor [TFTR]

*Princeton University*

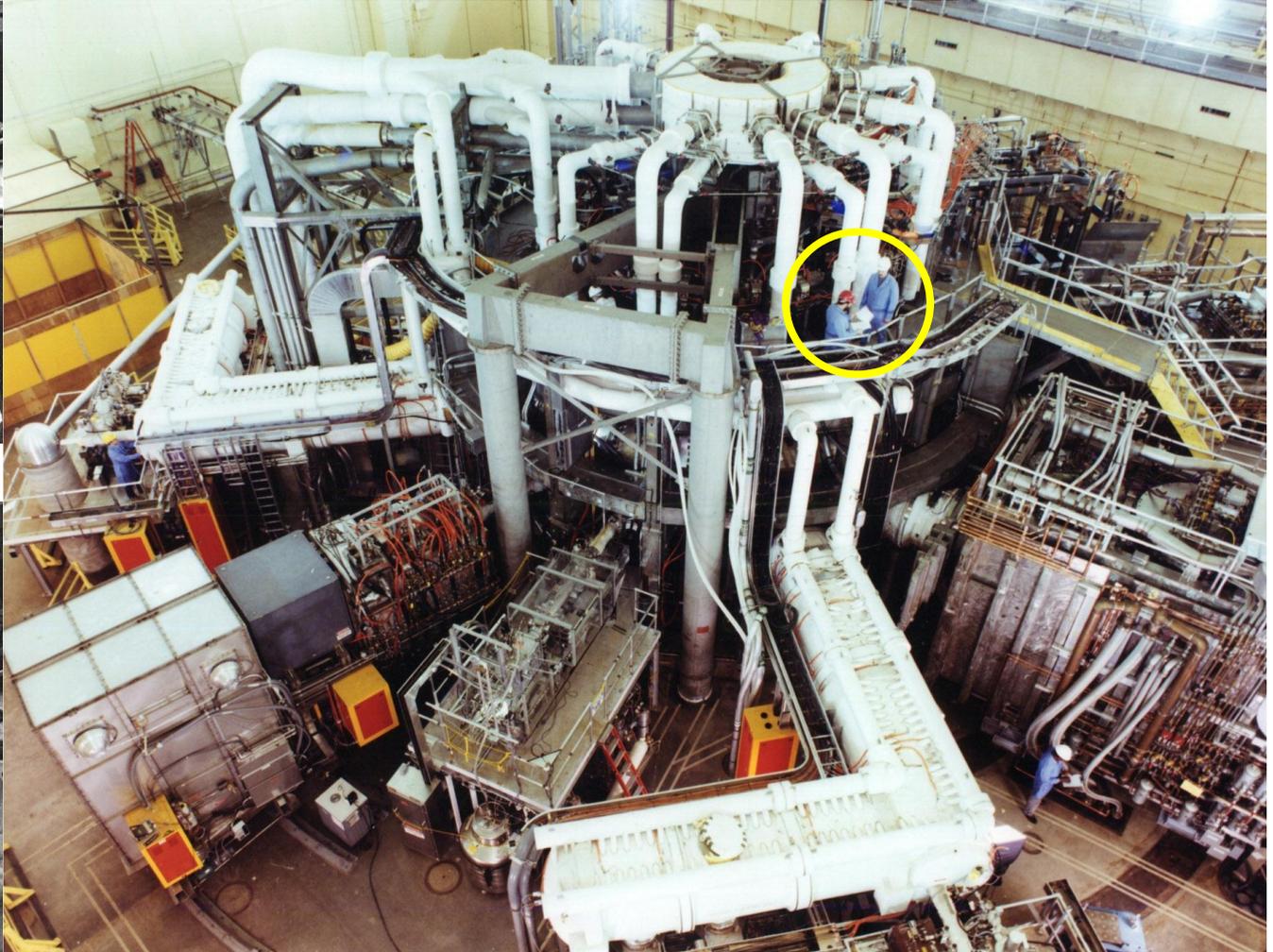
1989



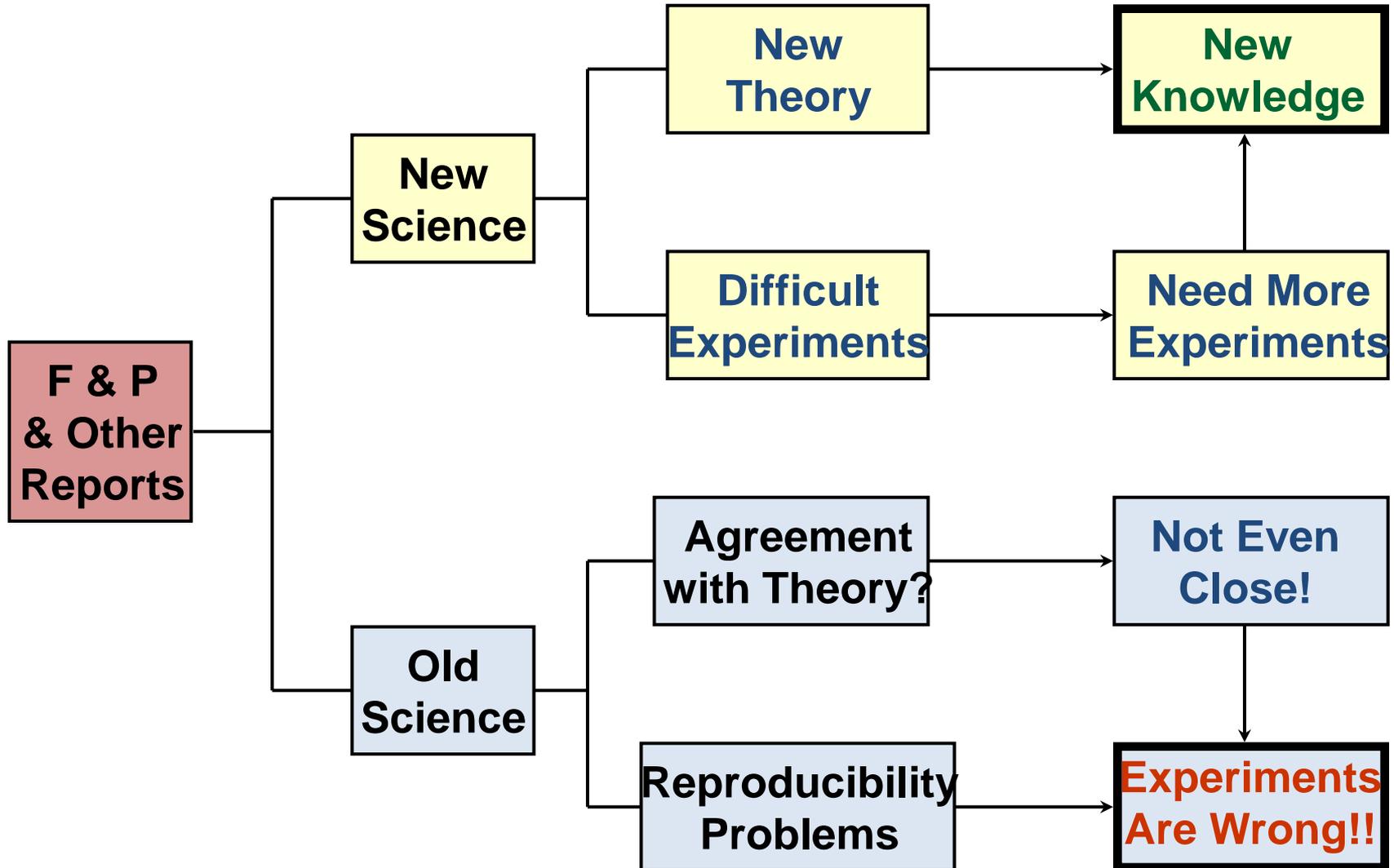
Martin Fleischmann



Stanley Pons



# A Major Problem with the Experimental Situation



# Two Major Parts of the Field Now

- Electrochemical loading of Deuterons into Palladium
  - The initial Fleischmann-Pons approach
  - Most work in the field has been in this class
- Gas loading of Protons into Nickel
  - Work began by Piantelli in early 1990s
  - Approach used by Rossi in recent years
  - Recent results at SRI



# FPE Experiments, Electrochemistry and Calorimetry

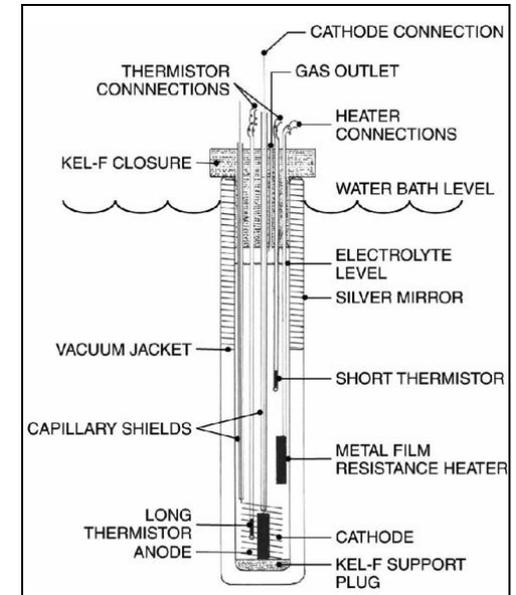
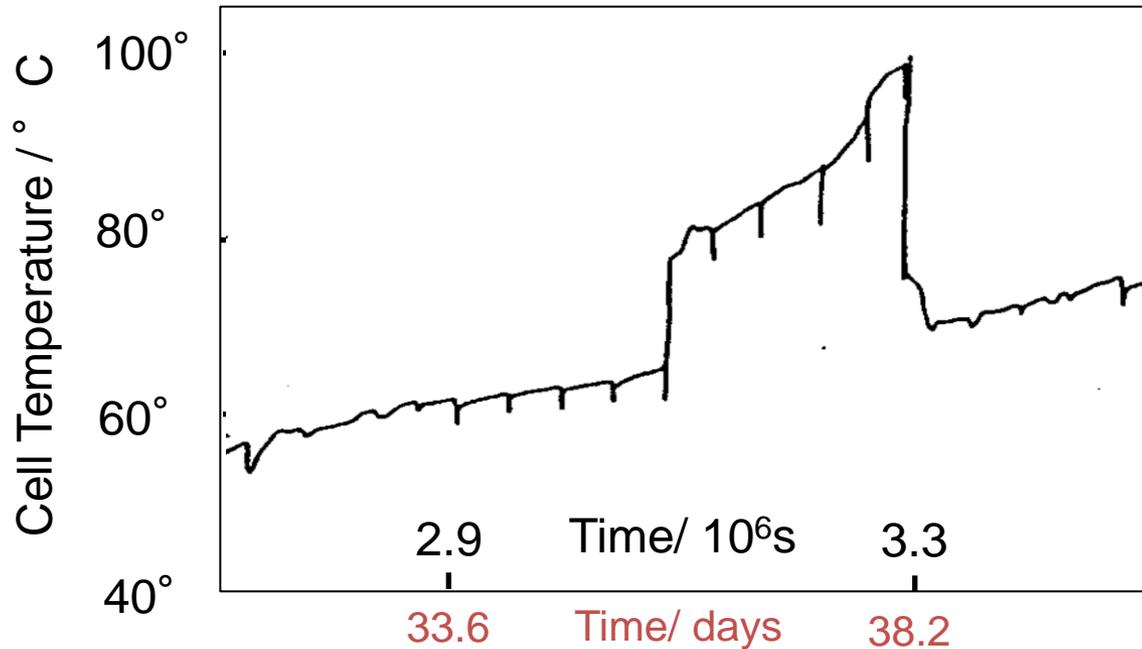
Fleishmann and Pons early results

Calorimeters

Electrochemistry and loading

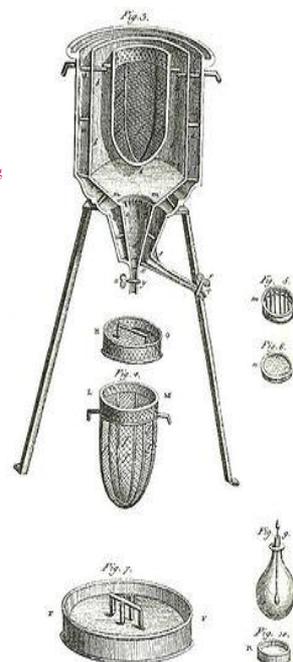
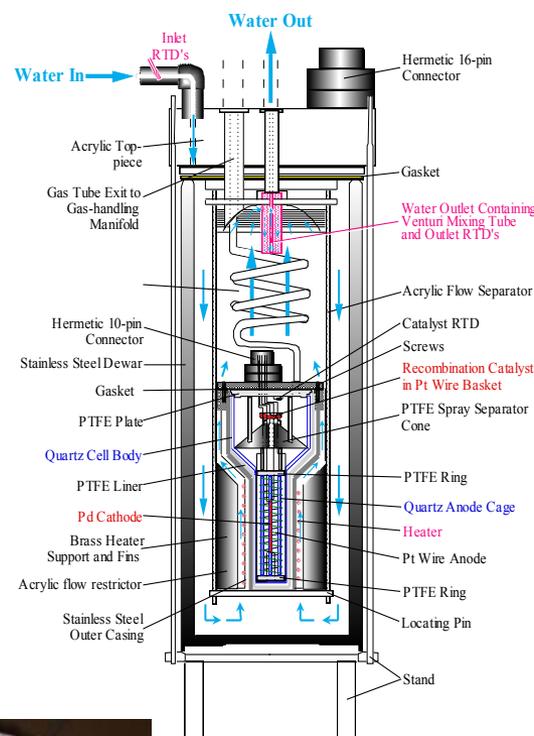
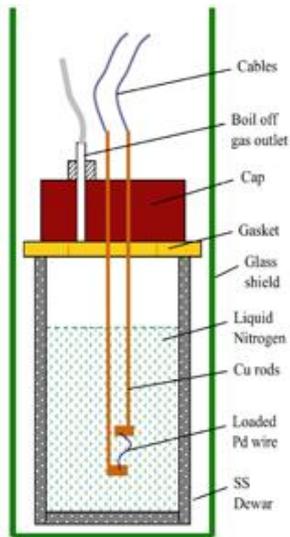
SRI cells and results

# Early Data on Cell Temperature

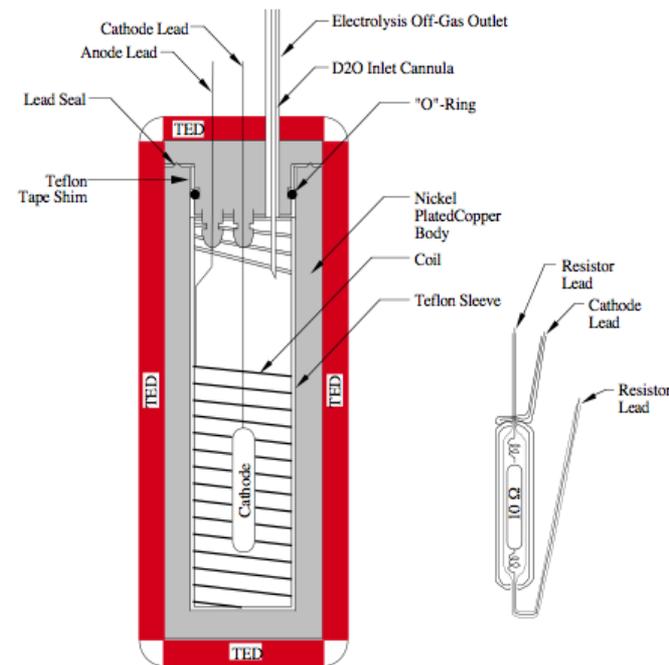
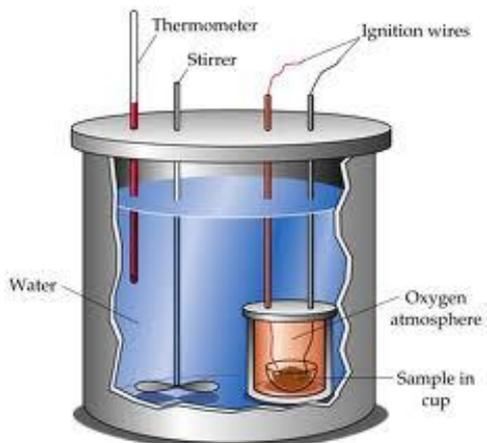
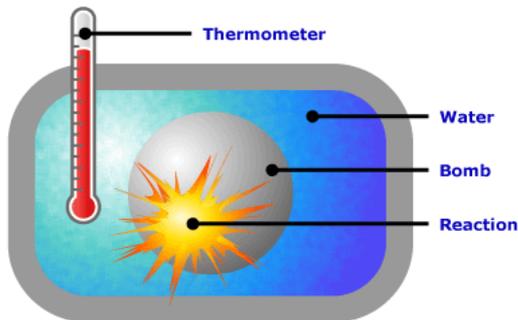


**S. Pons, M. Fleischmann, C. Walling and J. Simpson**  
**International Patent Publication No. 90/10935 (1990)**

# Calorimeters



## Bomb Calorimeter



# Hydrogen Evolution Reactions [HER]

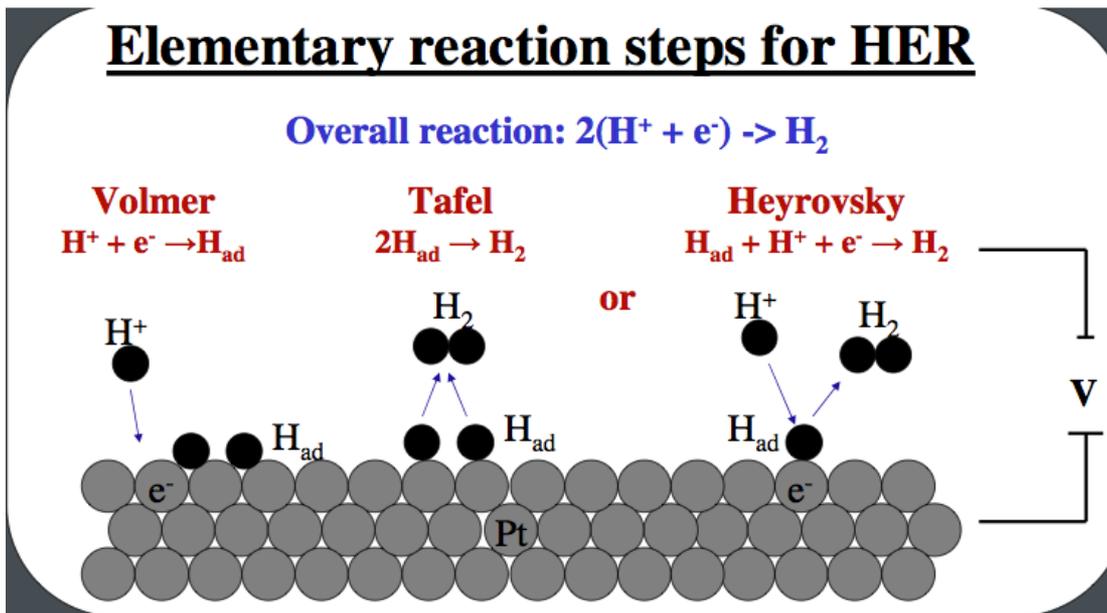
*In under 3 minutes*



Volmer



Tafel



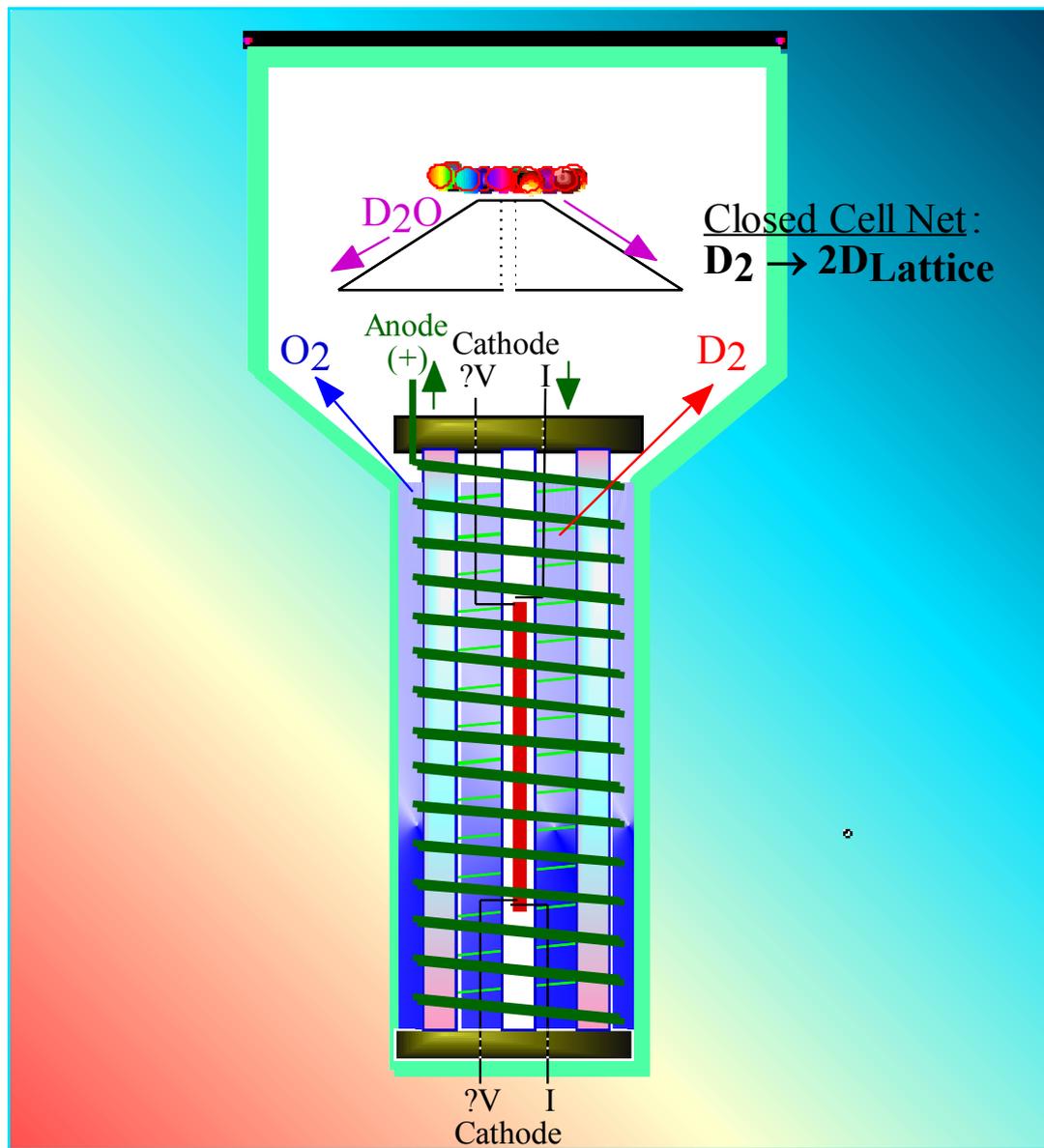
Heyrovsky

In Base, for Pd		
Volmer	$\text{H}_2\text{O} + \text{e}^- \Rightarrow \text{OH}^- + \text{H}_{\text{ad}}$	(1)
Tafel	$\text{H}_{\text{ad}} + \text{H}_{\text{ad}} \Rightarrow \text{H}_2$	(2)
Heyrovsky	$\text{H}_{\text{ad}} + \text{H}_2\text{O} + \text{e}^- \Rightarrow \text{OH}^- + \text{H}_2$	(3)
Loading	$\text{H}_{\text{ad}} \Rightarrow \text{H}_{\text{ab}}$	(4)
Anode	$2\text{OH}^- \Rightarrow \text{H}_2\text{O} + 2\text{e}^- + \text{O}_{\text{ad}}$	(5)
Anode recombination:	$\text{O}_{\text{ad}} + \text{O}_{\text{ad}} \Rightarrow \text{O}_2$	(6)
Molecular recombination:	$2\text{H}_2 + \text{O}_2 \Rightarrow 2\text{H}_2\text{O}$	(7)

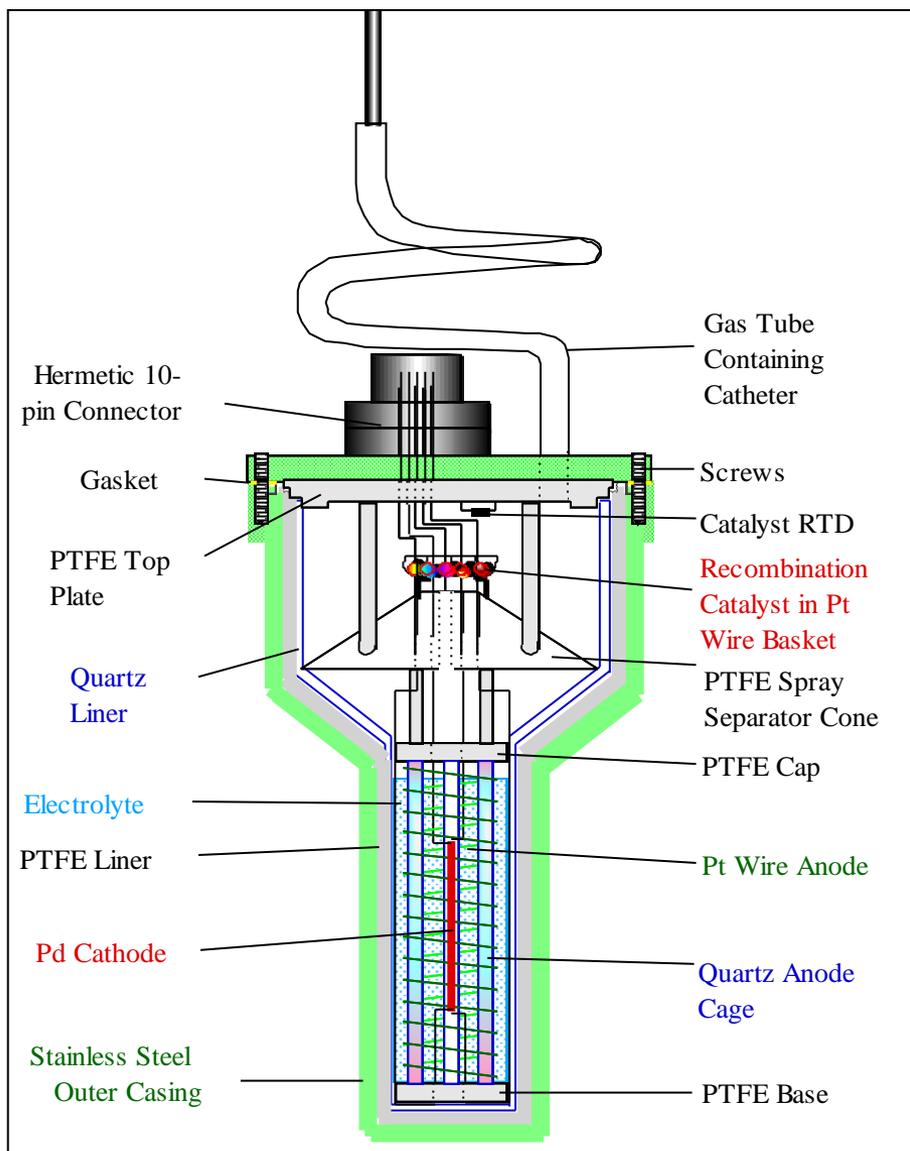
# Loading Cell and Reactions

## Wires:

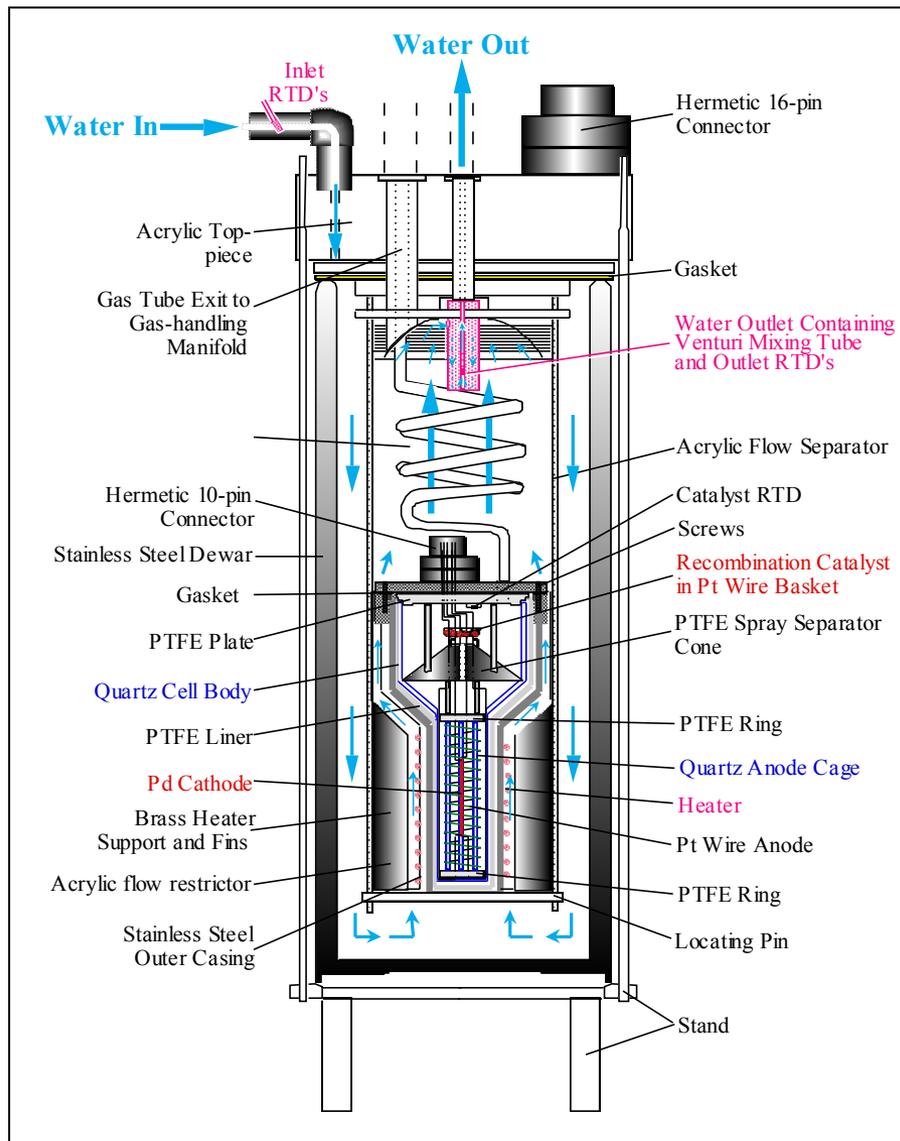
- 1 – 3 mm in diameter
- 3 – 5 cm in length
- 1M LiOD Electrolyte



# SRI Quartz Calorimeter and Degree of Loading (DoL) Cell



# SRI Labyrinth (L and M) Calorimeter and Cell



Accuracy:  $\pm 0.35\%$

Operation:

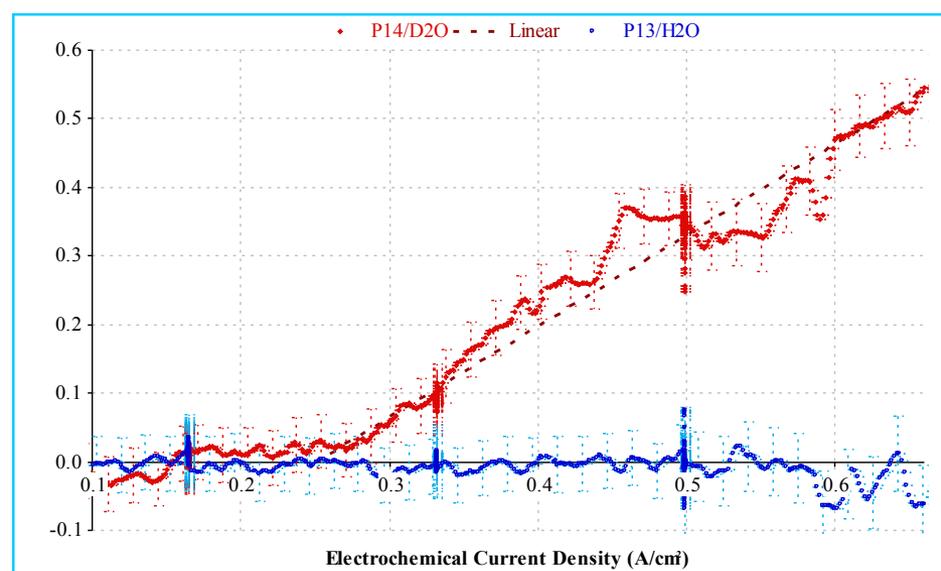
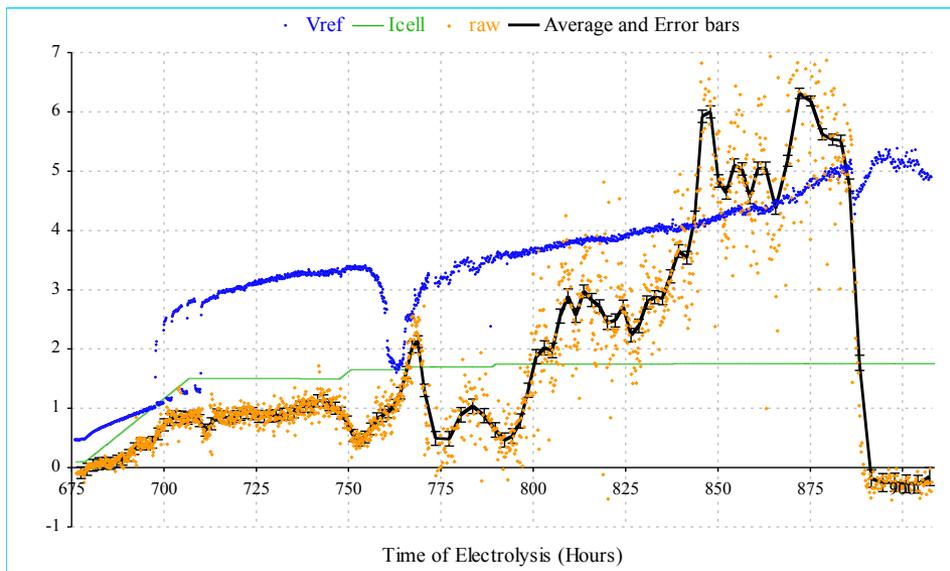
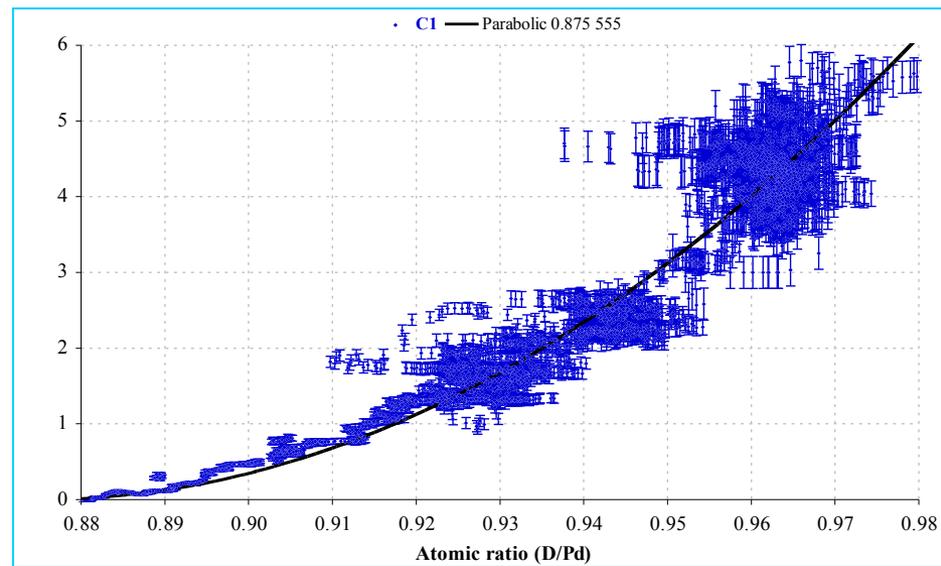
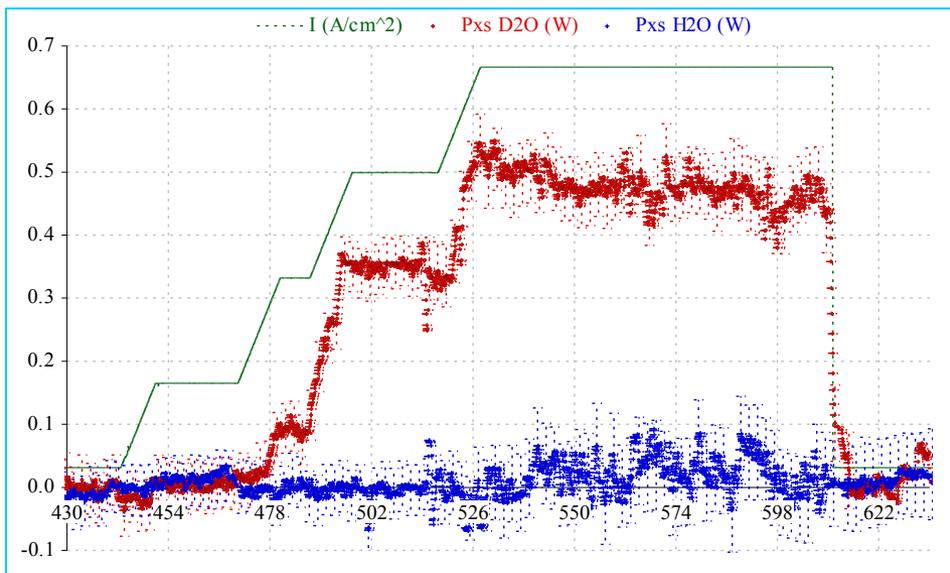
100 mW – 30W

Stability:

> 1000 hours

SRI >100,000 Hours  
of Precision Calorimetry  
using this and  
other Calorimeters

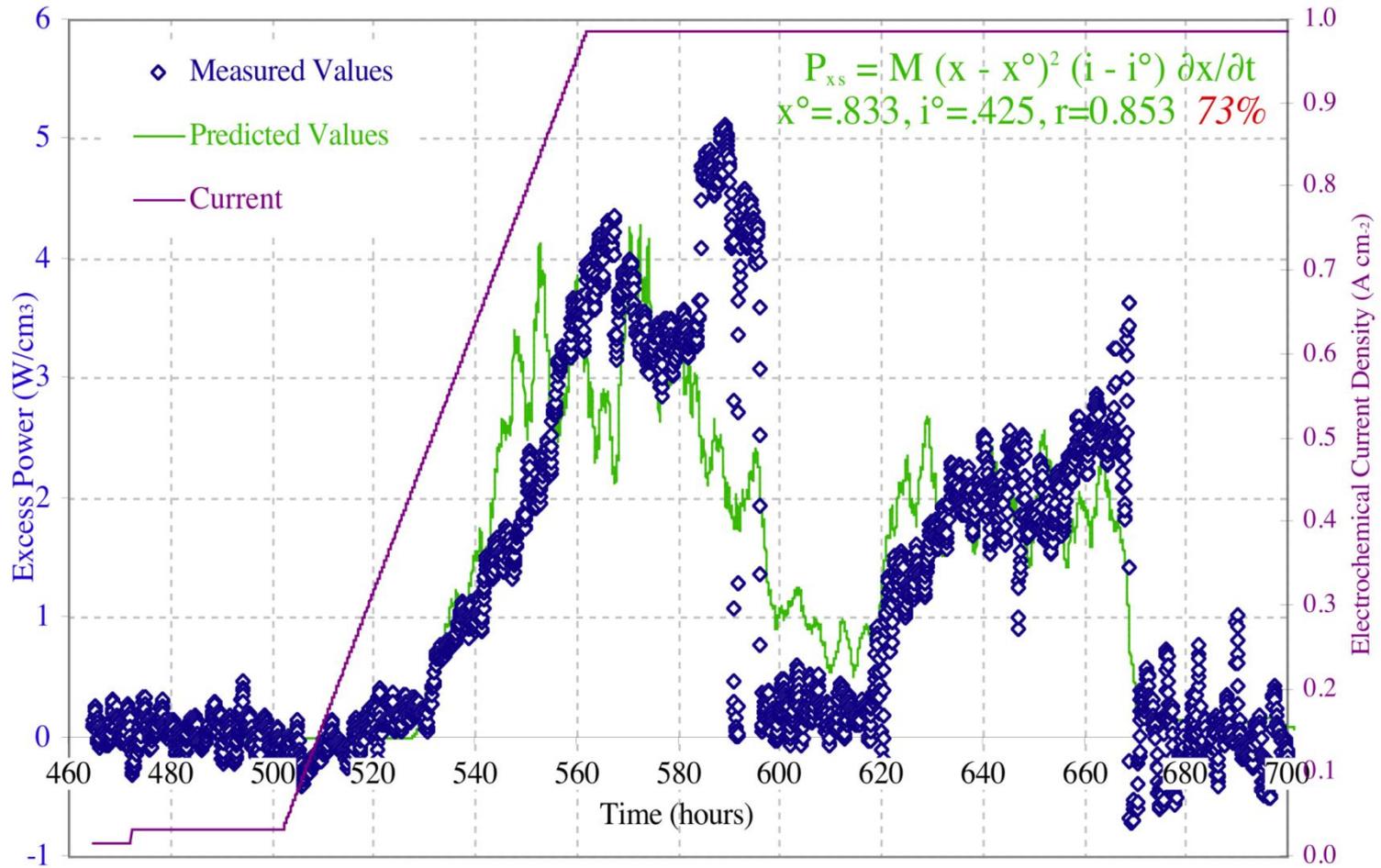
# DoE Review 2004



# A Predictive Equation

$$P_{XS} = M (x - x^\circ)^2 (i - i^\circ) |i_D|$$

$x = D/Pd, x^\circ \sim 0.875, i^\circ = 50-400 \text{ mA cm}^{-2}, i_D = 2-20 \text{ mA cm}^{-2}, t^\circ > 20 \tau_{D/D}$



# Necessary but Not Sufficient....

- Necessary conditions:

Maintain High Average D/Pd Ratio

*(Loading)*

For times  $\gg 20-50 \times \tau_{D/D}$

*(Initiation)*

At electrolytic  $i > 250-500 \text{ mA cm}^{-2}$

*(Activation)*

With an imposed D Flux

*(Disequilibrium)*

- Heat correlated with:

- Electrochemical current or current density

- D/Pd loading

- $V_{\text{ref}}$  surface potential

- Pd metallurgy

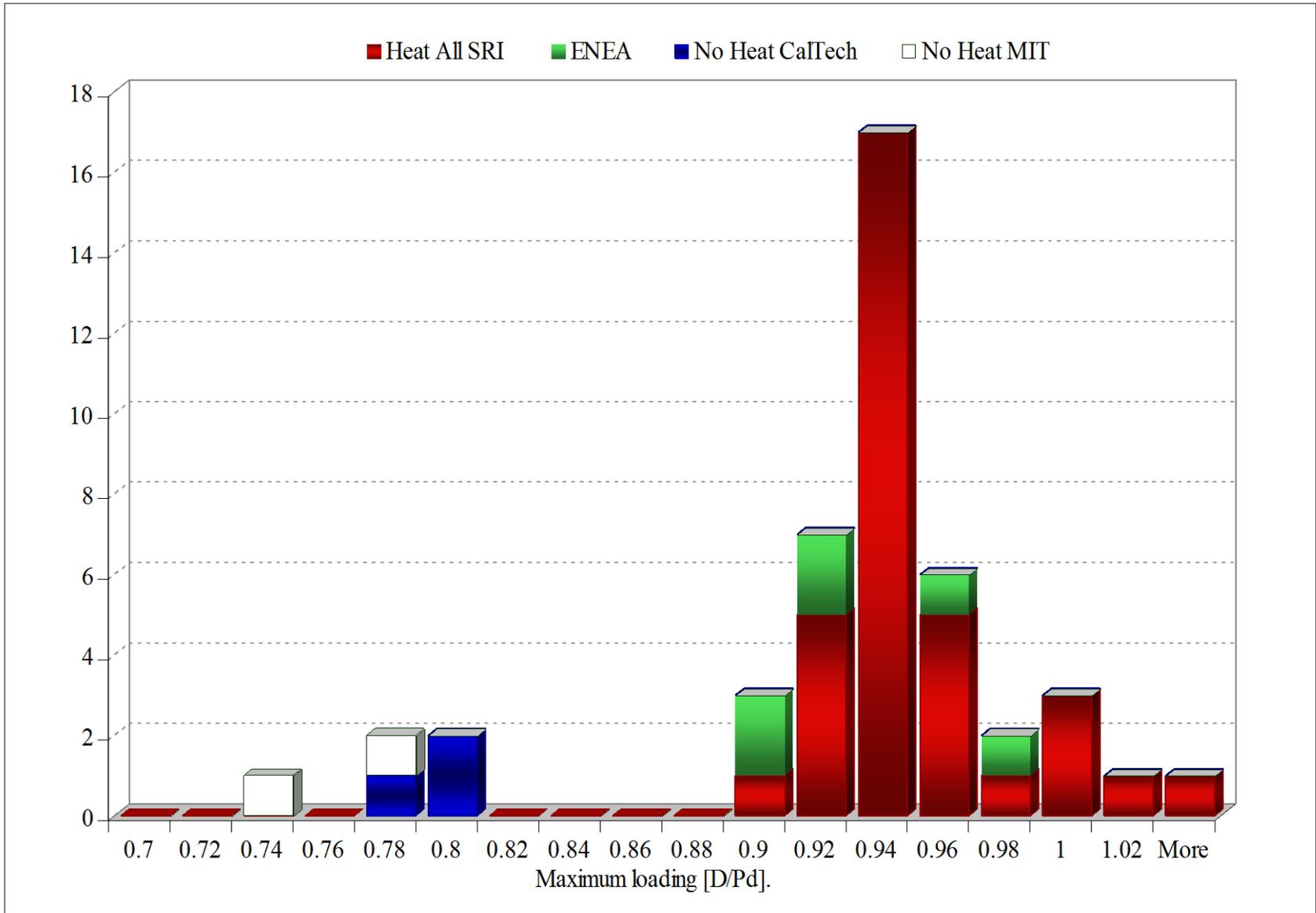
- Laser stimulus

- For 1mm diameter Pd wire cathodes:

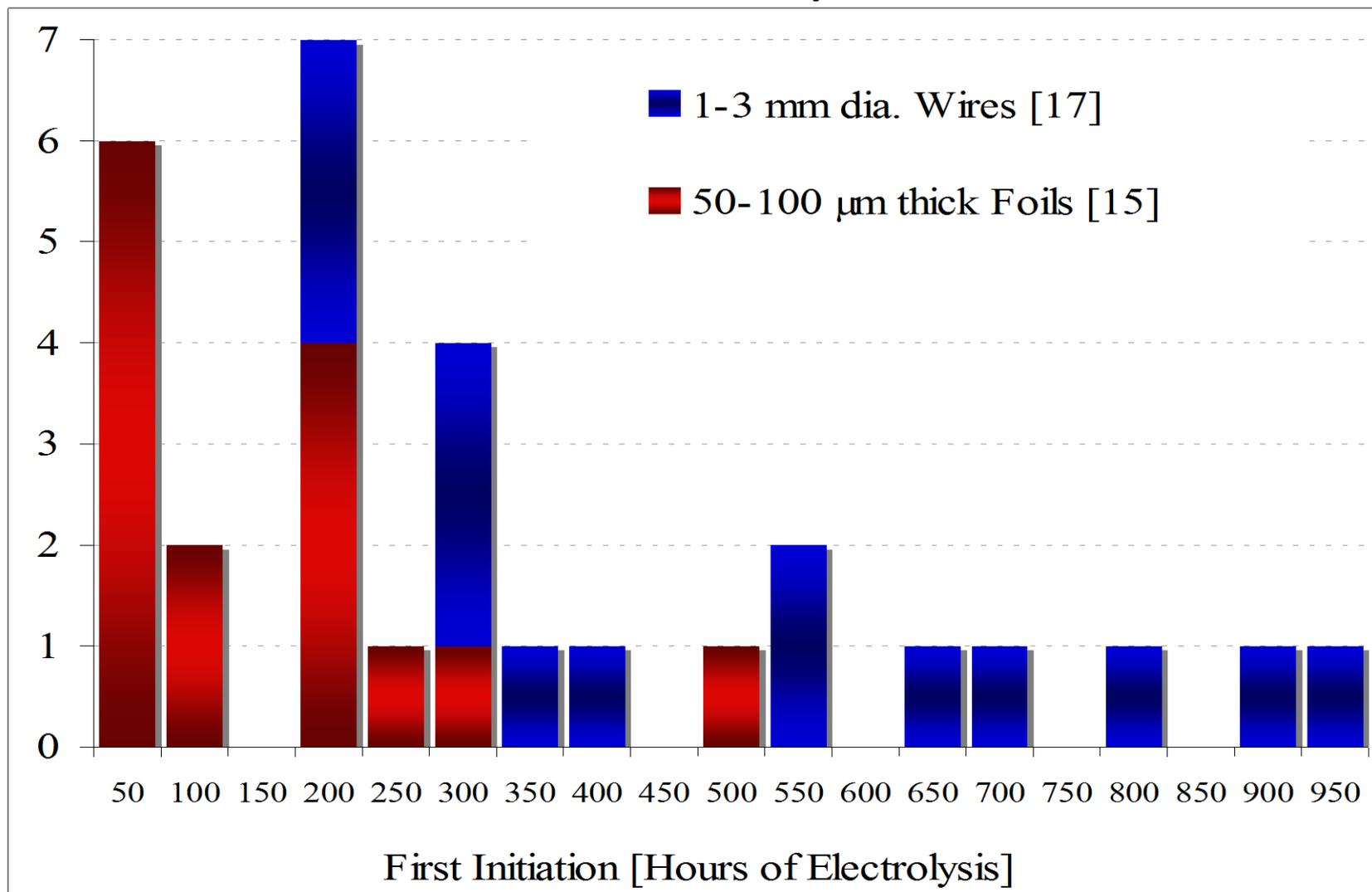
$$P_{\text{xs}} = M (x - x^{\circ})^2 (i - i^{\circ}) \partial x / \partial t$$

$$x^{\circ} = 0.84-0.88, i^{\circ} = 250-425 \text{ mA cm}^{-2}, t^{\circ} > 200 \tau_{D/D}$$

# “Achieve High Maximum D/Pd Ratio (Loading)”



**“Maintain High Average D/Pd Ratio (Loading )  
For times  $\gg$  20-50 times  $\tau_{D/D}$  (Initiation)”**





## Gas Loading Experiments, Pd/D<sub>2</sub> and Ni/H<sub>2</sub>

SRI results – Les Case

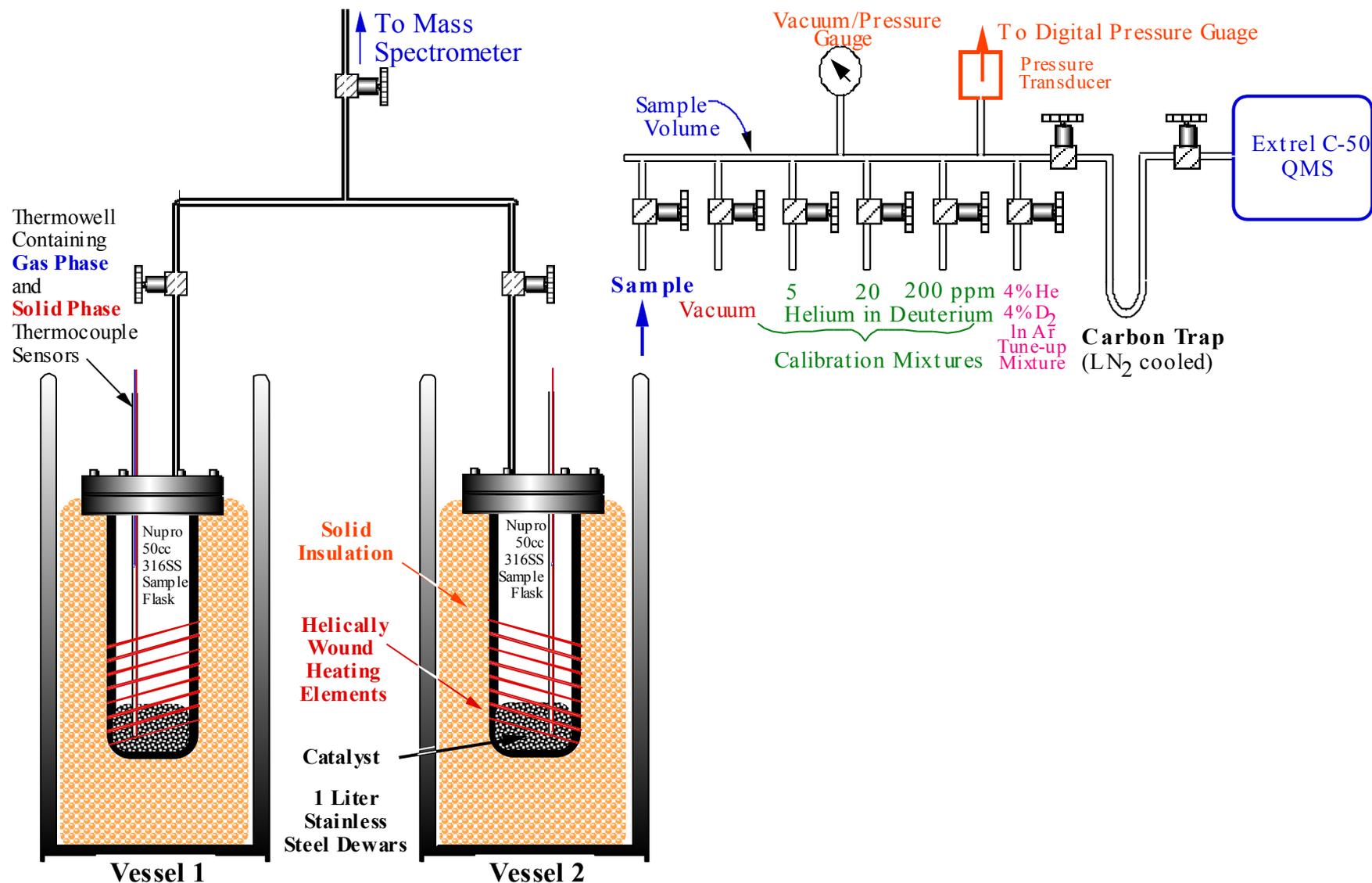
Heat and Helium

SRI gas calorimeter

Piantelli – Rossi – Commercialization?

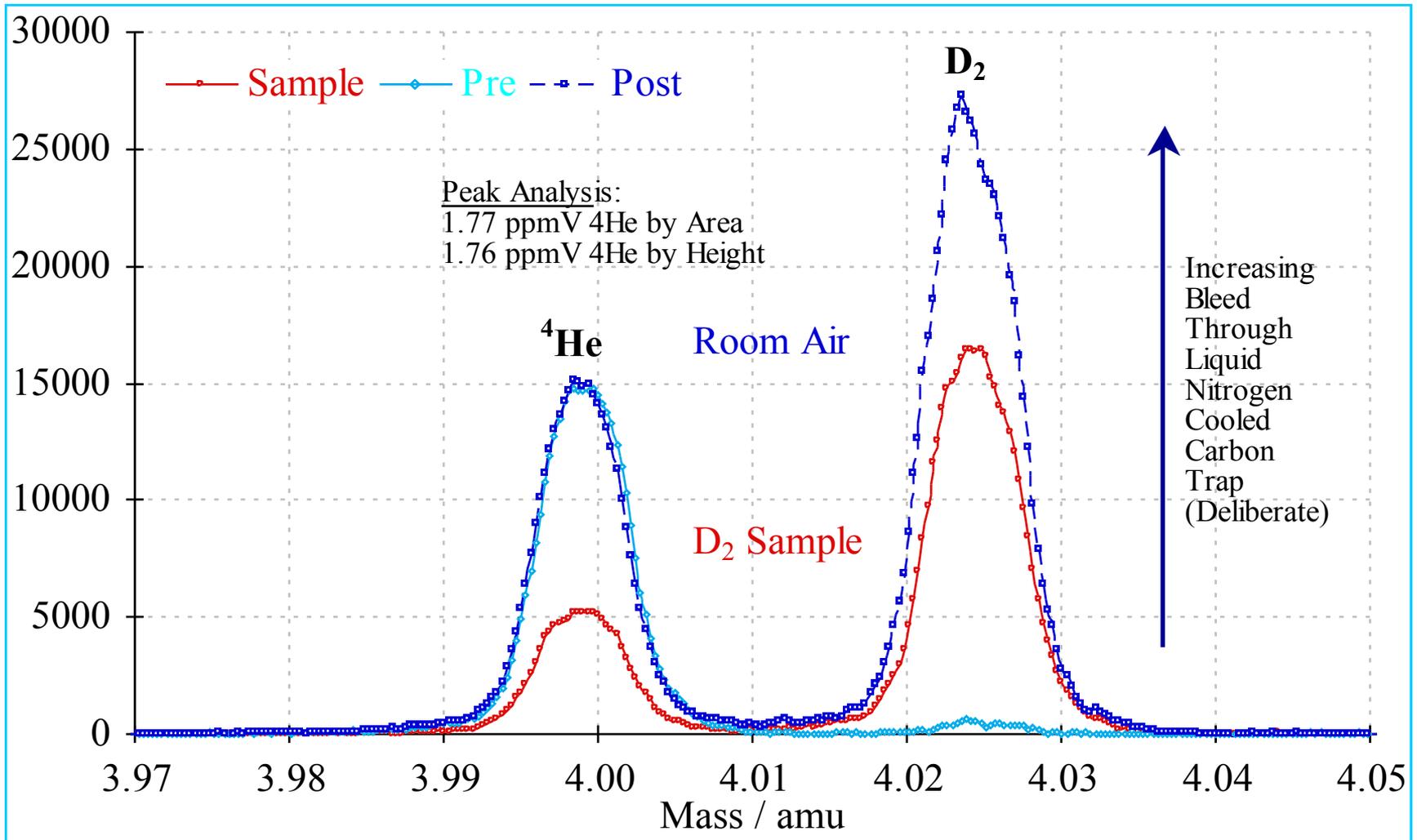
# Case Cell Studies:

$H_2$  and  $D_2$  Gas with Pd/C Catalyst



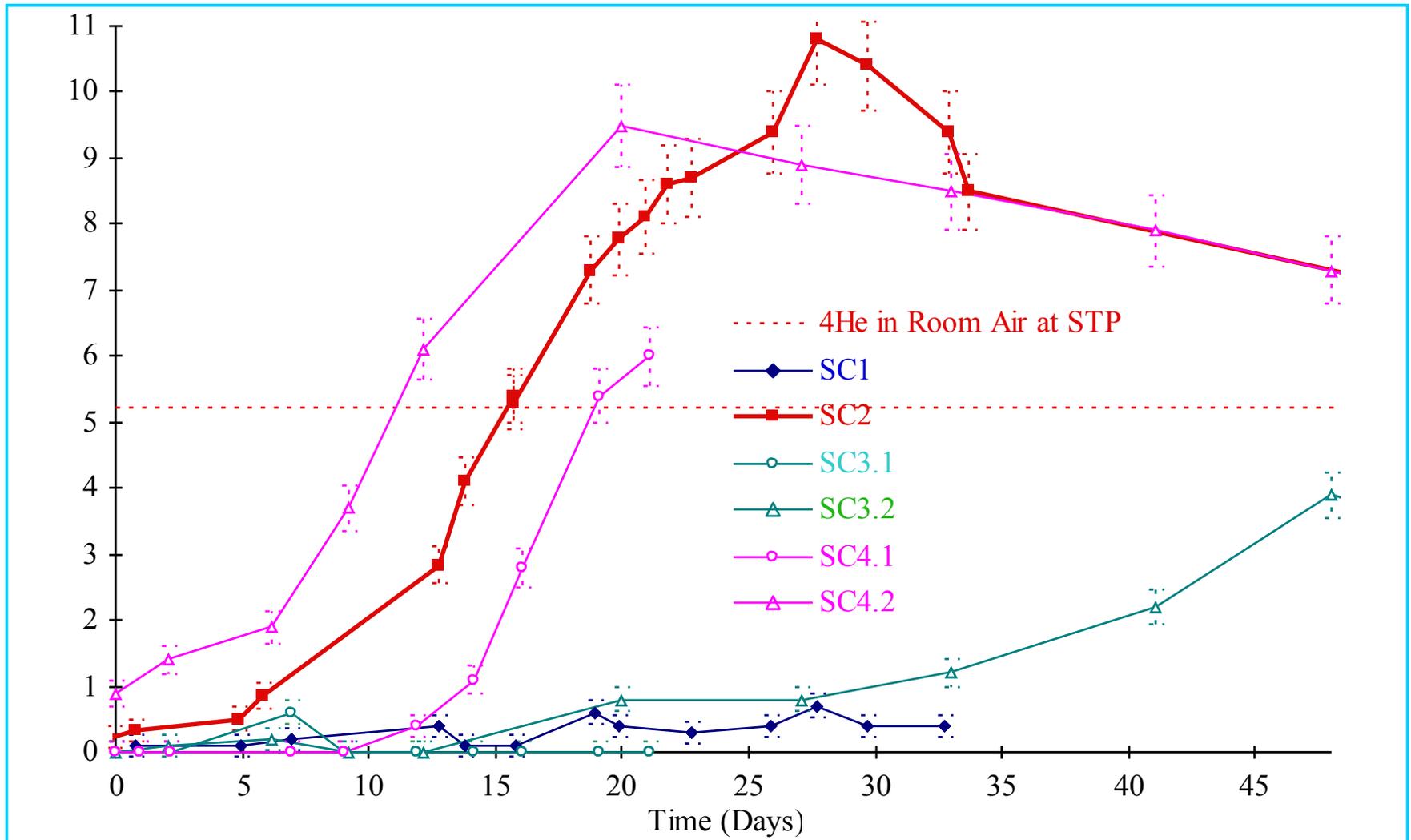
# Extrel QMS:

## Resolution of $D_2$ and $^4He$



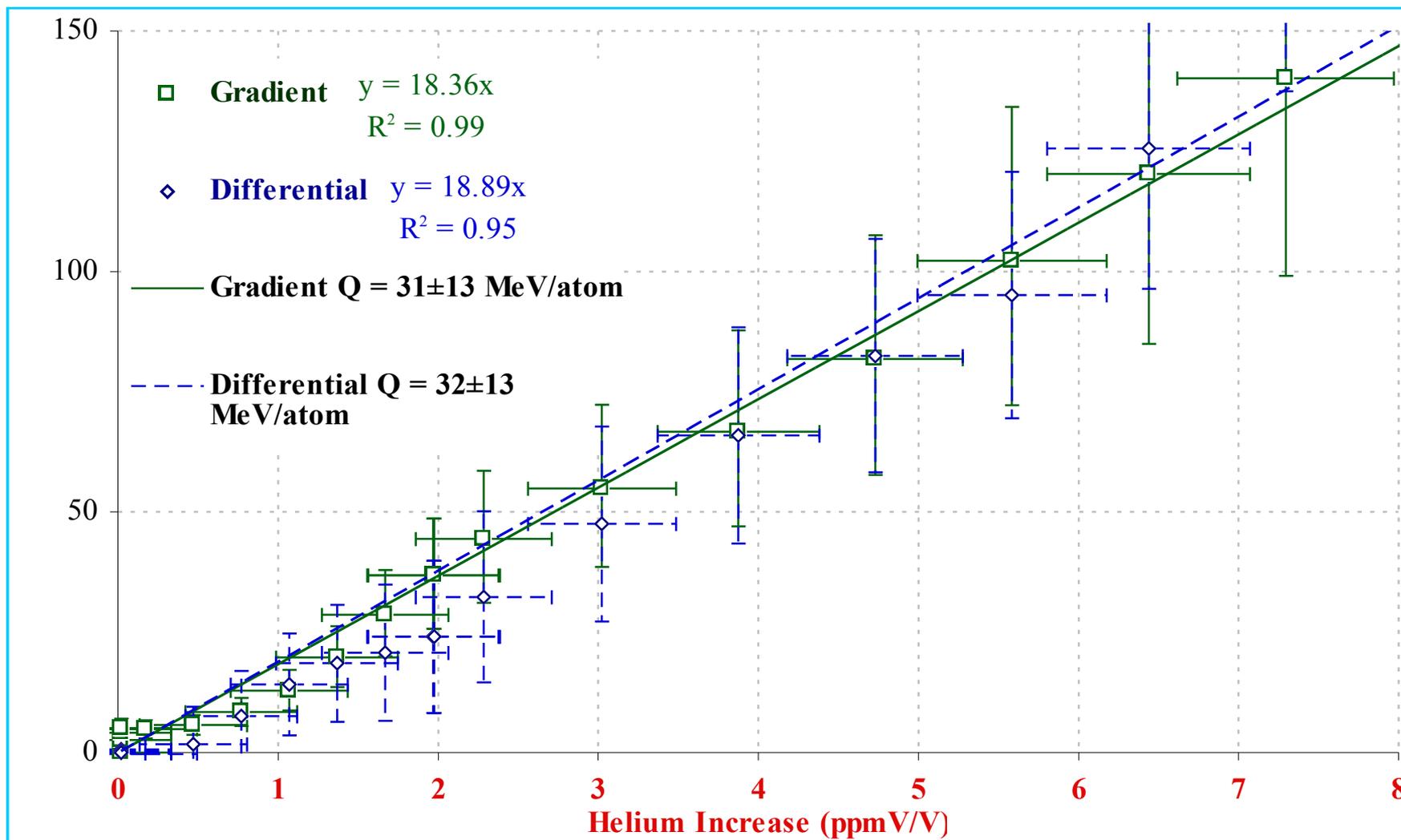
# Case:

$^4\text{He}$  vs. Time



# Case:

## "Q"-Value - Energy vs. $^4\text{He}$



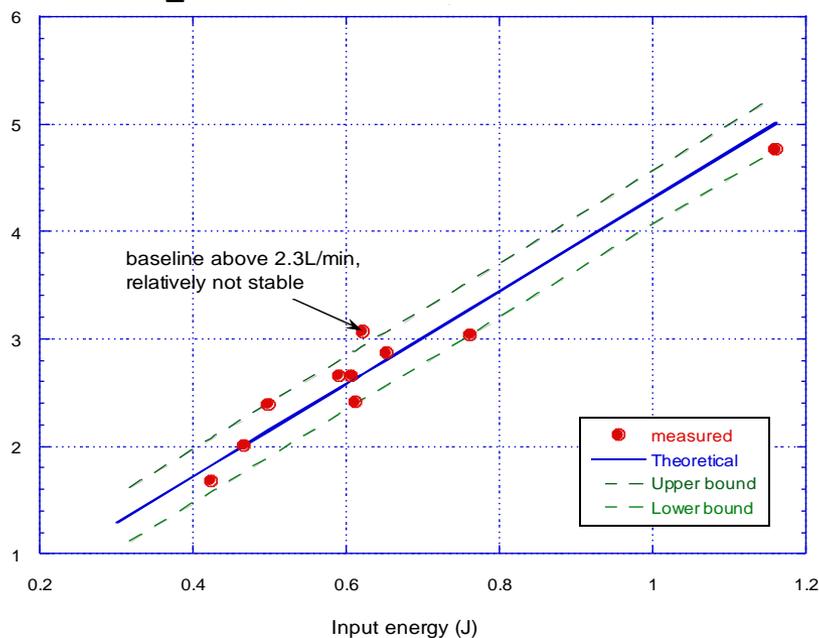
# Phase Change Calorimetry:

## Liquid Nitrogen Boil-Off

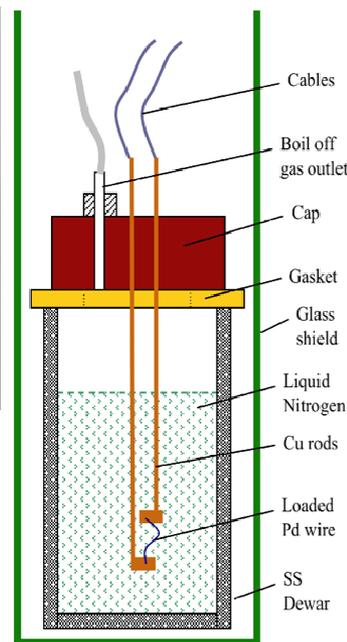
Measurements:

$$Q_o = (\delta m / \delta t) [C_{vap.}]$$

mL N<sub>2</sub> gas



Apparatus



Calibration with Joule Heater and Unloaded Pd Wires

Issues:

Heat Leaks (In)

Baseline, Baseline Drift

# Phase Change Calorimetry:

## Results and Conclusions

**Table 5:** Summary of the cryogenic calorimeter test results for loaded PdD<sub>x</sub> and PdH<sub>x</sub> wires

Wire#	Composition	Final ratio	x	Input energy (J)	Output energy (J)	Excess energy (J)	Excess%
8	PdD <sub>x</sub>	1.77	0.88	0.12 ± 0.01	0.7 ± 0.12	0.6 ± 0.13	500 ± 100
9	PdH <sub>x</sub>	1.27	~1	0.68 ± 0.01	0.7 ± 0.12	0.1 ± 0.13	8 ± 18
10	PdH <sub>x</sub>	1.16	>1	0.64 ± 0.01	1.0 ± 0.12	0.3 ± 0.13	50 ± 19
11	PdH <sub>x</sub>	1.18	>1	0.37 ± 0.01	0.49 ± 0.06	0.12 ± 0.07	32 ± 16
12	PdD <sub>x</sub>	1.58	0.98	0.71 ± 0.01	0.84 ± 0.06	0.13 ± 0.07	18 ± 8
13	PdD <sub>x</sub>	1.7	0.93	0.94 ± 0.01	1.22 ± 0.06	0.28 ± 0.07	30 ± 6
14	PdD <sub>x</sub>	1.65	0.95	0.63 ± 0.01	0.70 ± 0.06	0.07 ± 0.07	10 ± 10
15	PdD <sub>x</sub>	1.62	0.96	0.53 ± 0.01	0.51 ± 0.06	-0.02 ± 0.07	-4 ± 11
17	PdD <sub>x</sub>	1.61	0.97	0.50 ± 0.01	0.70 ± 0.06	0.20 ± 0.07	40 ± 12
18	PdD <sub>x</sub>	1.79	0.9	0.82 ± 0.01	1.25 ± 0.06	0.43 ± 0.07	52 ± 7
19	PdH <sub>x</sub>	1.28	~1	0.10 ± 0.01	0.37 ± 0.06	0.27 ± 0.07	270 ± 60
20	PdH <sub>x</sub>	1.31	~1	0.61 ± 0.01	0.66 ± 0.06	0.05 ± 0.07	8 ± 10

**Table 6.** Summary of the calorimetric test results for co-deposited Pd wires.

Wire#	Diameter (μm)	Composition	PdSO <sub>4</sub> added (ml)	x	Input energy (J) ± 0.01	Measured energy (J) ± 0.06	Excess energy (J) ± 0.07	Excess %
25	50	PdH <sub>x</sub> /PdH <sub>x</sub>	10	0.92	0.74	0.99	0.25	34 ± 9
23	50	PdD <sub>x</sub> /PdD <sub>x</sub>	1	0.85	0.44	0.73	0.29	66 ± 16
24	50	PdD <sub>x</sub> /PdD <sub>x</sub>	3.5	0.92	0.29	0.61	0.32	110 ± 24
26	50	PdD <sub>x</sub> /PdD <sub>x</sub>	5.5	0.95	0.47	1.26	0.79	168 ± 16
29	50	PdD <sub>x</sub> /PdD <sub>x</sub>	3	0.91	0.59	0.88	0.29	49 ± 12
30	50	PdD <sub>x</sub> /PdD <sub>x</sub>	6	0.94	0.73	1.99	1.26	173 ± 10
31	50	PdD <sub>x</sub> /PdD <sub>x</sub>	9	0.94	0.89	1.92	1.03	116 ± 8
32	50	PdD <sub>x</sub> /PdD <sub>x</sub>	8	0.96	0.93	2.23	1.30	140 ± 8
38	250	PdD <sub>x</sub> /PdD <sub>x</sub>	3	0.88	0.98	2.20	1.22	124 ± 7
39	250	PdD <sub>x</sub> /PdD <sub>x</sub>	13	0.89	0.89	1.39	0.50	56 ± 8
40	250	PdD <sub>x</sub> /PdD <sub>x</sub>	10	0.92	3.13	3.51	0.38	12 ± 2
42	250	PdD <sub>x</sub> /PdD <sub>x</sub>	5	0.76	5.08	8.98	3.90	77 ± 1
43	250	PdD <sub>x</sub> /PdD <sub>x</sub>	10	0.84	1.82	2.56	0.74	41 ± 9

**Table 7.** Summary of the calorimetric test results for Pd/D<sub>x</sub> co-deposited Ag wires.

Wire #	Diameter (μm)	Material	PdSO <sub>4</sub> added ( ml)	Input energy (J) ± 0.01	Measured energy (J) ± 0.06	Excess energy (J) ± 0.07	Excess %
33	50	Ag/PdD <sub>x</sub>	8	0.31	0.84	0.53	170 ± 23
34	50	Ag/PdD <sub>x</sub>	14	0.98	1.21	0.23	23 ± 7
36	50	Ag/PdD <sub>x</sub>	16	0.48	0.96	0.48	100 ± 15
41	50	Ag/PdD <sub>x</sub>	15	0.55	0.52	-0.03	-5 ± 13
46	50	Ag/PdD <sub>x</sub>	12	0.52	0.77	0.25	48 ± 13

**Table 8.** Calorimetry results summary for co-deposited NiH(D)<sub>x</sub> wires.

Wire #	Composition	Codep film thickness (μm)	Input energy (J)	Measured energy (J)	Excess energy (J)	Excess %
47	Ni/NiH <sub>x</sub>	75.5	0.91 ± 0.01	1.7 ± 0.06	0.79 ± 0.07	87 ± 8
48	Ni/NiH <sub>x</sub>	67	1.57 ± 0.01	1.55 ± 0.06	-0.02 ± 0.07	-1 ± 4
49	Ni/NiH <sub>x</sub>	62	4.53 ± 0.01	5.56 ± 0.06	1.03 ± 0.07	23 ± 2
50	Ni/NiH <sub>x</sub>	20.5	0.87 ± 0.01	1.28 ± 0.06	0.41 ± 0.07	47 ± 8
59	Ni/NiD <sub>x</sub>	36.5	0.25 ± 0.01	0.76 ± 0.06	0.51 ± 0.07	204 ± 28
60	Ni/NiD <sub>x</sub>	33	0.32 ± 0.01	0.81 ± 0.06	0.49 ± 0.07	153 ± 22
61	Ni/NiD <sub>x</sub>	29	1.59 ± 0.01	2.45 ± 0.06	0.86 ± 0.07	54 ± 4

Calorimeter accurate and precise.

Precision reduced by baseline drift (heat leaks).

12/12 PdD<sub>x</sub> on PdD<sub>x</sub> (codeposit) produced Excess Heat

Largest amount 3.9 J for thicker (250μm) wire.

2/3 Ni/NiH<sub>x</sub> produced Excess Heat

Largest amount 0.79 J or 87 ± 8 % .

It is suggested that “the nickel/deuteride or mixed nickel deuteride/hydride system may be an appropriate material to produce excess energy”\*.



# The Italians

Piantelli

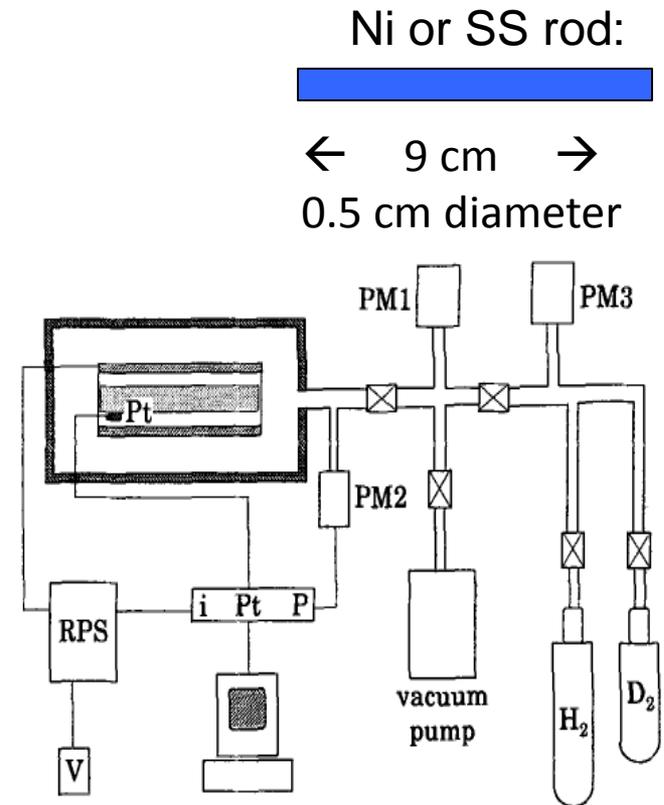
Rossi

The October 6, 2011 demonstration

# Professor Francesco Piantelli

*University of Siena*

- 1993 excess power from H<sub>2</sub> (gas) / Ni rods (later bars) at T > 400° C
- 1994 Patent (3 more in process)
- P<sub>In</sub> 140 W; P<sub>Excess</sub> 20 W – 50 W
- Best cases:
  - 278 days, 900 MJ, (37.5 W)
  - 319 days, 600 MJ, (21.8 W)
- On one occasion
  - Able to reduce P<sub>In</sub> 140 W to 0 (2W)
  - Maintain P<sub>Out</sub> 140 W > 300° C
- Neutrons, Gammas, Charged Particles...

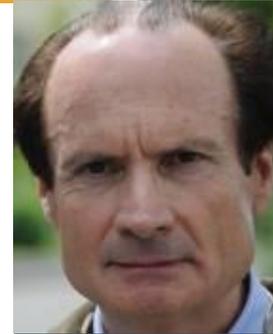


# Andrea Rossi E-Cat

## Energy Catalyzer



Rossi Core

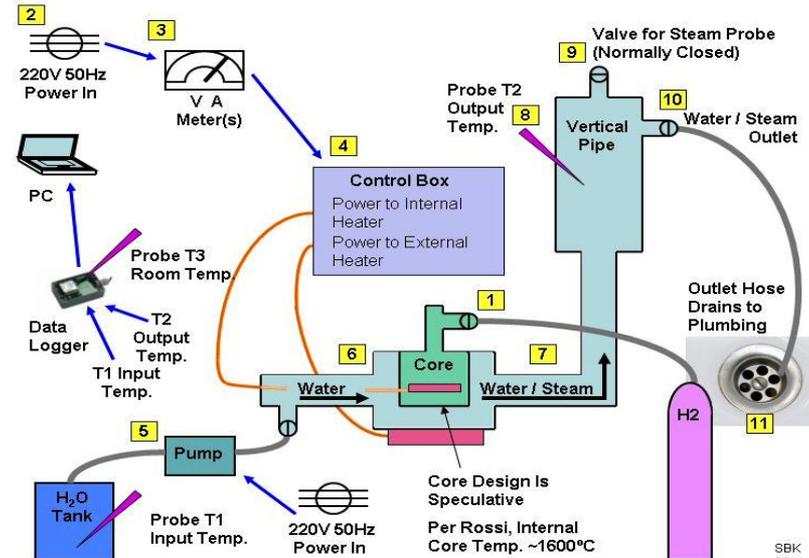


nano-Ni powder



Andrea Rossi's Energy Catalyzer

(Draft schematic reviewed and confirmed by Rossi on June 14, 2011)



1 MW Module

# Andrea Rossi “Energy Amplifier” (II)

- **AmpEnerco Run II**

- September 25, 2009, New Hampshire
- 64 liters H<sub>2</sub>O
- T<sub>In</sub> 23° C, T<sub>In</sub> 46° C, time 4 hours
- Average P<sub>In</sub> <40 W, P<sub>Out</sub> ~400 W, Gain ~10

- **Bologna II Jan 14, 2011**

- 45 minutes generating steam
- Average P<sub>In</sub> ~1 kW, P<sub>Out</sub> 12 kW, Gain 12.7

- **Bologna III Feb 14, 2011**

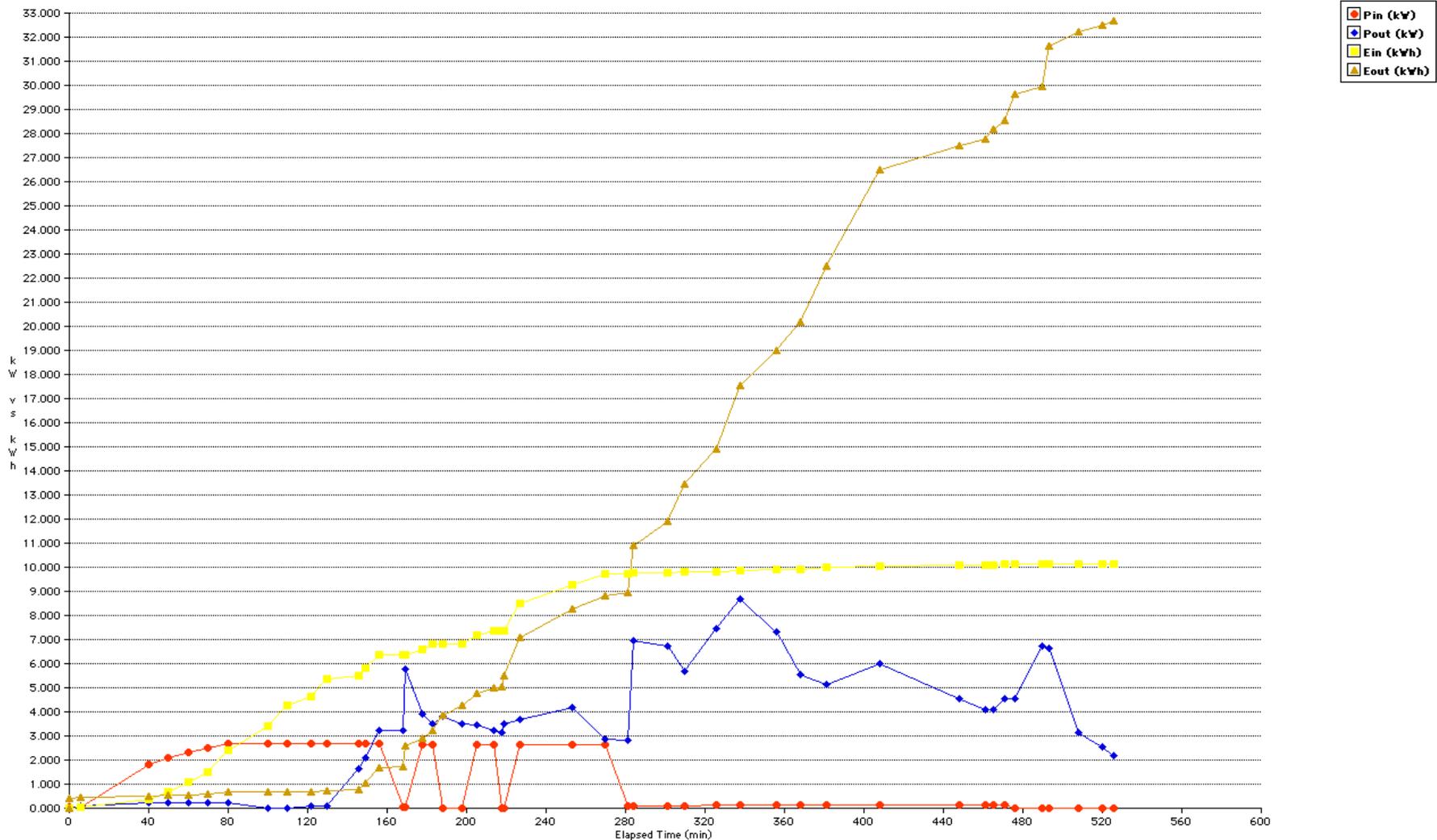
- 18 hours, single phase
- P<sub>In</sub> 1.2 kW (10 mins) then 100 W, P<sub>Out</sub> 15 kW, Gain 150
- H<sub>2</sub> consumption 4 g

# Andrea Rossi "Energy Amplifier" (III)

Integrated System Test Oct. 6, 2011

Input Electrical Power, Energy  
Output Power Energy

Graph 1 - Rossi 6 October 2011 E-cat Test



# Experimental Summary

- Each of the types of results individually indicates that nuclear reactions occur in diverse experiments at modest temperatures.
  - Measurements of large excess heat
  - Systematics seen for heat production
  - Helium can be produced ( $^3\text{He}$  and  $^4\text{He}$ )
  - Heat-helium can be correlated
  - Tritium can be produced
  - Neutrons measured in bursts
  - Observations of X-and  $\gamma$ -Rays
  - MeV-energy particles measured
  - Craters in cathodes measured
  - Hot spots measured on cathodes
  - New elements measured ?
  - Possible commercial opportunity ??

**The database is  
robust and the  
observed effects  
must be due to  
nuclear reactions**

# Conclusions

**“An unexpected source of heat can be observed in the D/Pd System when Deuterium is loaded electrochemically into the Palladium Lattice, to a sufficient degree.”**

**It is possible to initiate nuclear reactions with chemical energies...**

**The reactions yield significant power and energy.....**

## **Current Major Scientific Problems:**

- Reproducibility and controllability
- Lack of quantitative understanding

## **Exciting (Potentially Historic) Possibilities:**

- Distributed nuclear power sources
- Negligible prompt radiation
- Negligible radioactive waste

## **Many Potential Applications:**

- Clean water ?
- Home heating and maybe electricity ??
- Portable power for electronics ???
- Transport ????

# Thank you!

## **Funding Support:**

*EPRI, MITI, DARPA, DTRA*

The speaker is also very much indebted to a group of scientists and engineers which had as its core:

*Esperanza Alvarez, Yoshiaki Arata, Jianer Bao, Les Case, Jason Chao, Bindi Chexal, Brian Clarke, Dennis Cravens, Steve Crouch-Baker, Jon McCarty, Irving Dardik, Arik El Boher, Ehud Greenspan, Peter Hagelstein, Alan Hauser, Graham Hubler, Nada Jevtic, Dennis Letts, Shaul Lesin, Robert Nowak, Tom Passell, Andrew Riley, Romeu Rocha-Filho, Joe Santucci, Maria Schreiber, Stuart Smedley, Francis Tanzella, Paolo Tripodi, Robert Weaver, Vittorio Violante, Kevin Wolf, Sharon Wing and Tanya Zilov.*

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## Other Conferences

12 in Russia, 6 in Japan, 5 in Italy and many sessions at various society conferences

# Department of Energy Reviews

- 1989 Review: Doomed to Fail
  - Done while the field was changing rapidly and confused.
  - Many people were protecting their Intellectual Property.
- 2004 Review: Limited Progress
  - Well organized with competent reviewers.
  - Mixed results and little impact within the government.

# BIG Unresolved Questions about LENR

- Are the reactions only nuclear, only atomic, or both?
- Is there one mechanism active or are there multiple processes?
- Do the reactions occur only on the surface of materials or also in the bulk (volume) of the materials?
- What, if anything, is common to electrochemical and gas loading experiments that have exhibited excess power and heat?
- What is the root cause of experimental irreproducibility?
- What external factors can be used to initiate and control LENR?