### Future Power Generation by LENR with Thin-Film Electrodes

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#### **Outline**

- Some personal experiences in Cold Fusion
- Thin film electrode concept and the SEL theory
- Evidence for cluster formation based on thin-film electrolysis
  - Rx products occur in numerous localized areas over electrode surface
  - CR-39 detectors show localized chg. Particle emission areas
  - Film shows local areas of x-ray emission
- Other evidence superconducting state in highly loaded dislocation loops using multiple loading for formation of loops
- Estimates for cluster reaction rates
- "Roadmap" for future power unit based on thin films and clusters.

#### Personal reflections

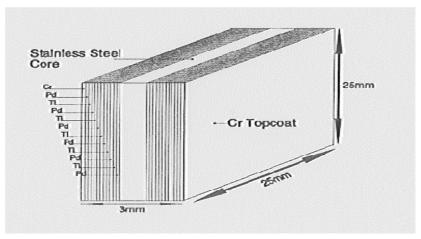
 Why I believe nuclear reactions occur in highly loaded solids at low temperatures

- Thin film electrode concept and the SEL theory
  - Thin-films provide interfaces where the reactions occur
  - Thin films offer high power density since the nonreactive volume is greatly reduced
  - Thin films can be made in a controlled fashion (lead to reproducibility)
  - Thin films load very quickly hours vs weeks

### SEL Theory Lead to Multilayer Thin-film electrodes; theory is now modified to include clusters at interfaces



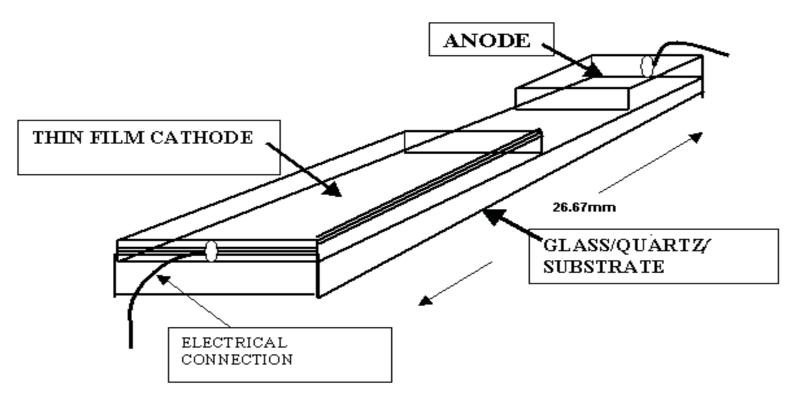
#### Fusion of two nuclei, shielded by the swimming electron layer



Early Multilayer thin-film electrode design with alternating layers of Pd & Ti with a topcoat of Cr ACS 233rd Annual Meeting,

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### Thin-film Electrode designed for both interface loading and flow.



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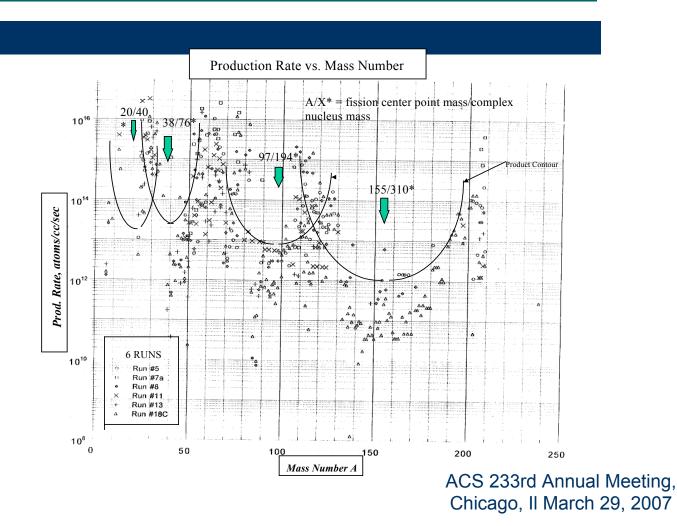
### Discovery of 4-peak nuclear reaction products using thin films

Can be explained in terms of cluster reactions

### Transmutation products from thin-film electrolysis suggest localized reaction zones distributed across electrode

Production rate (atoms/cc-sec) vs.A shows zones of high yield ( $\sim 10^{16}$  atoms/cc-sec) separated by low yield zones ( $<10^{12}$ ),  $\sim$  fission of heavy neutron rich complexes.

Sims broad surface scan shows numerous localized reaction areas.



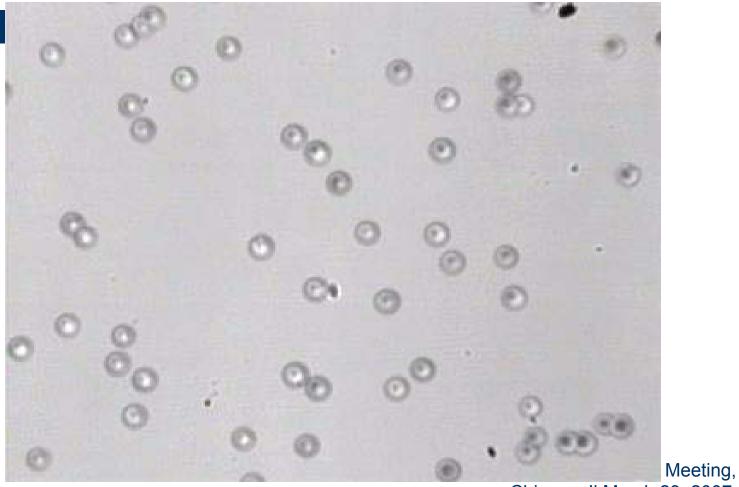
#### Other evidence for cluster reactions

- Detection pattern of
  - MeV charged particles
  - Soft X-rays

### CR-39 track Detectors Indicate ~1.5-MeV protons & ~14-MeV alpha particle emission

- CR-39 detectors "Landauer" rad-track chips;
   S=2.0x1.0 cm<sup>2</sup> attached to Pd/Ni thin film cathode(Foreground); to substrate side or/and immersed in electrolyte in the cell (Background). Low initial Bg before electrolysis: N(Bg) < 40 track/cm<sup>2</sup>.
- In special experiments used CR-39 covered with 25 μm Cu-film to identify type of emitted particle

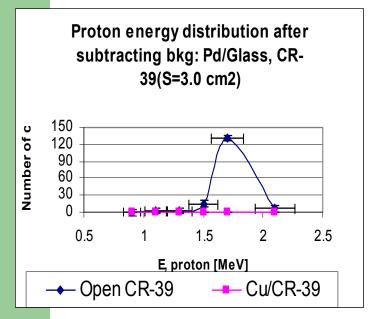
### Tracks from 12.0 MeV $\alpha$ -particles; image area S= 0.2x0.2 mm, (X 700)

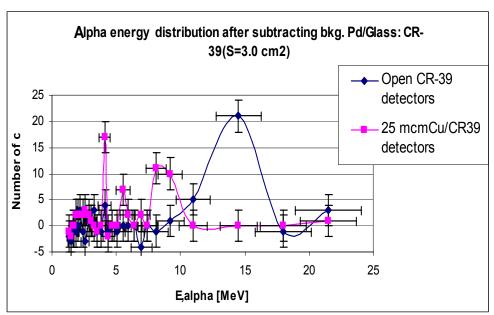


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#### CR-39 tracks show ~ 1.7 MeV protons and ~15 MeV alphas. <u>Tracks were localized, suggesting cluster emission sites</u>

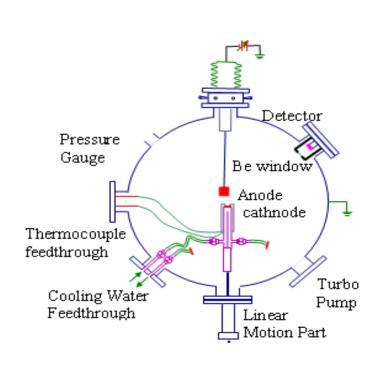




### X-ray evidence

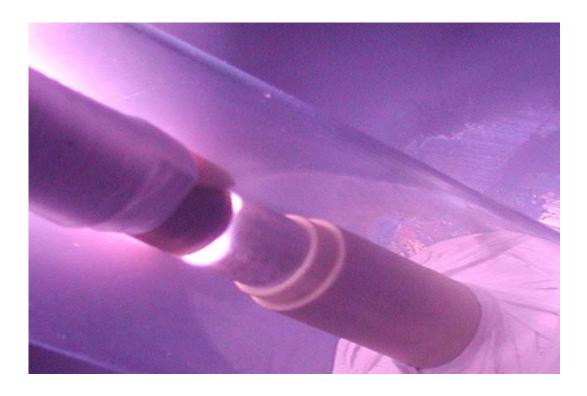
- Soft X-rays (~ 1 keV) found from plasma discharge loaded foils
- Damage pattern on plastic target suggests beamlets = cluster source

### **Experimental GD Setup at UIUC**



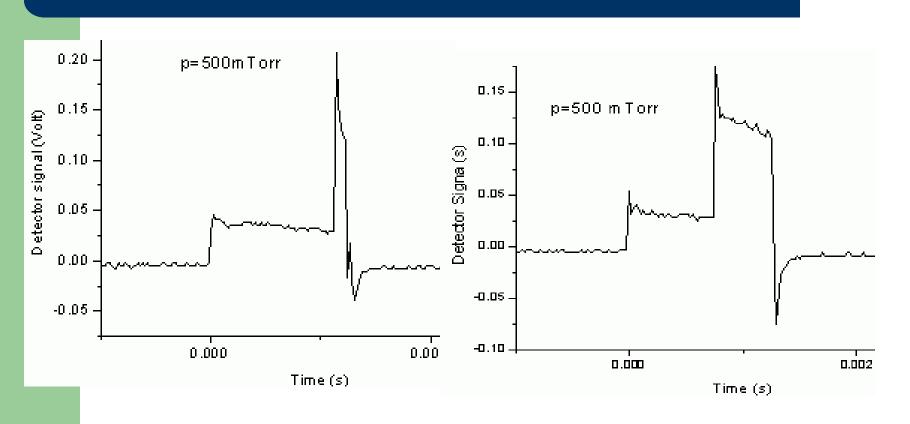
- A positive voltage is applied at the anode. Cathode and vessel are grounded.
- A plasma is produced between this and the water-cooled cathode.
- Cathode on movable mount to vary electrode spacing.
- The GD plasma is covered by glass cylinder.
- The photodiode uses a a thin Beryllium filter to block light and set threshold x-ray energy.

#### Discharge used to pulse load Pd with D for x-ray studies



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Typical result -- filtered AXUV detector indicates peak p=500 mTorr V=250V I=2A for a Pd cathode. The delay time of ~ msec before onset of x-raysis associate with D diffusion time. X-rays are > 600 eV with 250 V discharge! Blank experiment - a cu foil in front of the Be causes the trailing spike (x-rays) to disappear as expected,



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Close-up of a damaged plastic window in Karabut exps— holes appear to be from beamlets corresponding to localized emission sites



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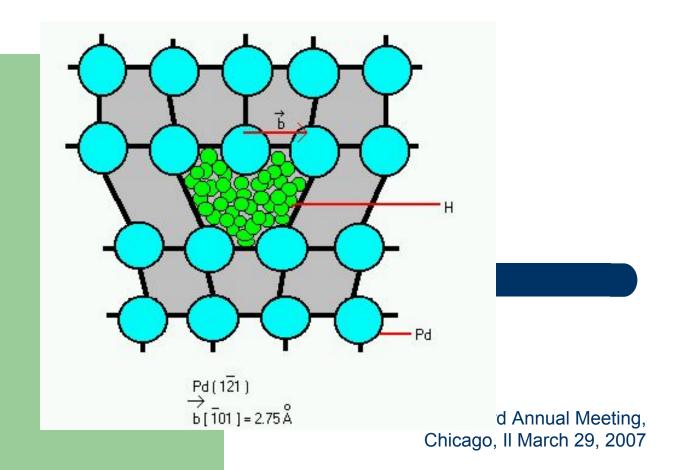
#### Other effects

- Evidence of clustering in dislocation loops created by multiple loading-deloading.
  - Superconducting regions detected confirming extremely high density in dislocation loops

#### **Summary- dislocation loop loading**

- after H-cycling and annealing at T=573 K, Pd:H<sub>x</sub> and Pd/PdO:Hx samples contain condensed hydrogen phase inside dislocation cores: x=H/Pd = (3.8-5.5) x 10<sup>-4</sup> with respect to the sample. Inside dislocation nanotube x=H/Pd ~ 5-10.
- Accordingly to SQUID measurements the H2-cycled PdHx demonstrates a weak type II superconductivity, involving condensed hydrogen phase in dislocation cores [PdH<sub>x</sub>-Pd] below 30 K.
- Both magnetic and transport measurements in Pd/PdO:Hx suggest superconducting transition below 70 K. Reproducible Meissner-effect was obtained at H≤ 1.0 Oe in AC field (f = 1 kHz).

#### Schematic of edge dislocation core in Pd with D-cluster

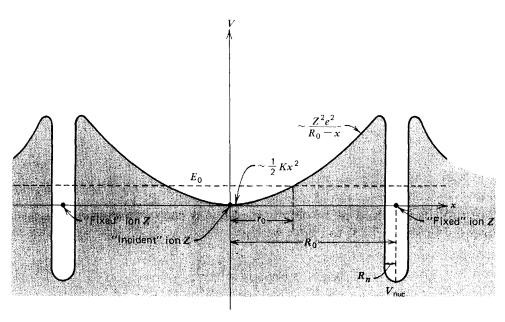


## Theoretical basis for cluster fusion in dislocation loops follows pycnonuclear theory used in astrophysic.

#### **Pycnonuclear Reactions**

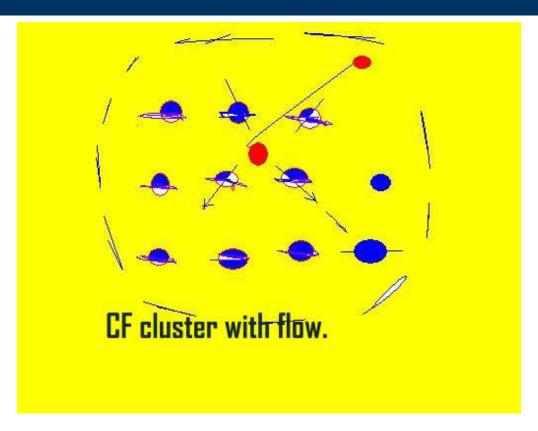
Nuclear reactions can take place even at zero temperature in condensed matter. Such reactions proceed because ions fluctuating about their lattice sites with zero-point energy  $E_0 \sim \hbar \omega_0$  can penetrate the Coulomb barrier of a neighboring ion.

### Zero temperature reactions are enhanced by flow = eff T



The potential governing the motion of one "incident" nucleus relative to an adjacent "fixed" nucleus in a one-dimensional ion lattice. The ions (nuclei) are separated by a distance  $R_0$ . Zero-point fluctuations (energy  $E_0$ ) in the harmonic potential well near the "incident" ion lattice site can lead to Coulomb barrier penetration and nuclear reactions.

### Cluster Reactions Require Diffusion Driven Flow Initiation



#### Reaction rate calculation w/o flow

Now turn to reactions in a crystal lattice. The reaction rate per ion pair is

$$W = (\text{inc. flux}) \times T \times 4\pi R_n^2 P_n$$
$$= v |\psi_{\text{inc}}|^2 \frac{TS(E)}{E},$$

where we have to calculate  $|\psi_{\rm inc}|^2$  and T using the lattice potential for  $r > R_n$ . The measured nuclear factor S(E) remains the same as before.

$$P_0 = \left(\frac{\rho}{A}\right) A^2 Z^4 S \gamma \lambda^{7/4} \exp\left(-\epsilon \lambda^{-1/2}\right) s^{-1} cm^{-3},$$

with

$$\gamma = 3.90 \times 10^{46}, \qquad \varepsilon = 2.638,$$

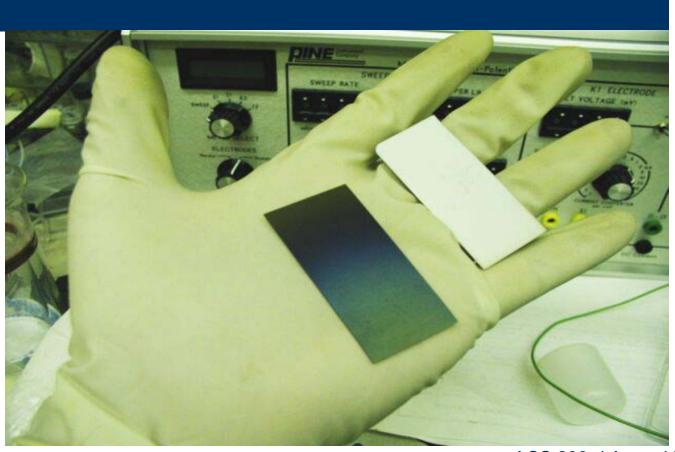
### Some results—Rx strongly depends on dislocation loading and on flow rate

- Case I: Cr-39 tracks during unloading (flow)
  - At  $\sim 1 \text{ rx/cm}^3\text{-sec} =$
  - without flow: ~ 8 D/Pd
  - with deloading flow: ~ 2 D/Pd
- Case II –Transmutations in FT electrolysis = very high rates, ~ 10<sup>14</sup> rx/cc-s
  - Potential driven flow (5x above), ~ 12 D/Pd

### Based on cluster concept = a "road map" to a future power unit

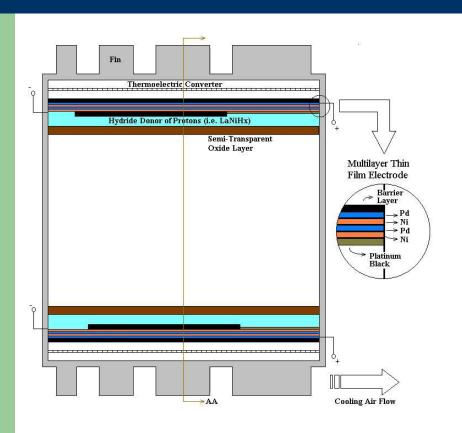
- Use thin-film electrodes as building block
- Maximize the "dislocation tube" density and trapped loading with interface design
- For heat producing LENR unit, design a Dawson type "wet wood burner" BOP

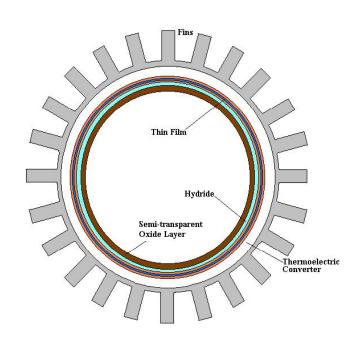
### "Building Block" Thin-Film Electrode using Alumina Substrate.



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### A Hydride Gas-Loaded Thin Film Electode Cell





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### Conclusion = Development plan for power unit studies

- Key 1 Create local area for NRS
  - Use treatment at thin film interfaces
  - Use plastic substrate for elasticity
- Key 2 Continue & extend diagnostics
  - Simultaneous measurements including-
  - Precision calorimetery
  - Periodic product sampling NAA and SIMS
  - X-ray and charge particle monitoring
  - He4 and T detection
  - Soft x-ray detection

### Thank you for your attention

- For further discussion:
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   217-3333772
   ghmiley@uiuc.edu

Note – if time comment on added slides

### Added comments about theory

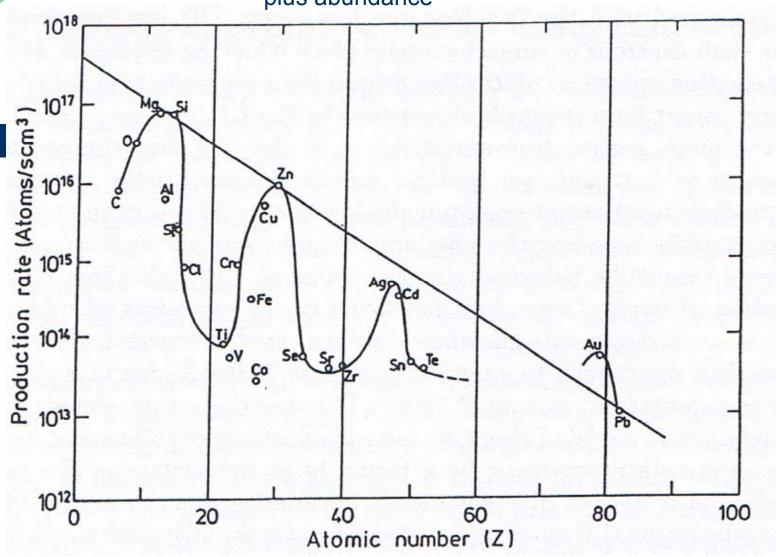
From APS meeting Denver, March 2007.

# Maruhn-Greiner Fisson Theory and Low Energy Nuclear Reactions with Magic Numbers

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Results agree and extend magic number sequence plus abundance



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## Working hypothesis for generation of element X with A = 306 (2 times 153)

From new <u>magic numbers</u> this would well fit for a double magic number nucleus with Z=126 and a number A-Z=180. Distinguished property of Z=126, see Greiner (1997) Nuovo Cimento 110A, 1237 (1997)

[K. Rutz, M. Bender, et al. Phys. Rev. C56, 238 (1997)]

### Suggestion: Relatively stable Element <sup>306</sup>X<sub>126</sub>

Unexcited may be <u>long lived alpha emitter</u>
With spontaneous fission
Alpha decay into relatively stable <sup>266</sup>Sg<sub>106</sub>

M. Schädel et al. Nature 388, 55 (1997)

Maybe that these long lived alpha emitter <u>nuclei are still</u> in the samples of G.H. Miley or X.Z. Li where they may be recognized by <u>shortest wave length K-shell x-ray line</u>

### **FACTS FOR LENR:**

#### **Analogy to Astrophysics (SAD)**

With new basis for magic numbers (quarks)

#### Local maximum of element distribution

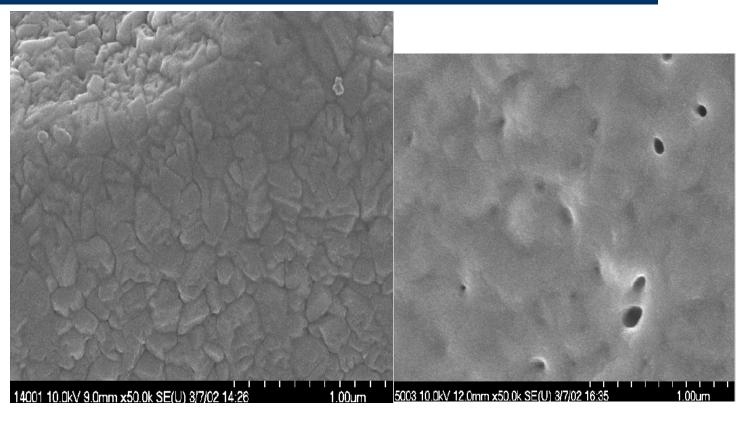
Similar to Maruhn-Greiner for uranium fission

## This should justify a rigorous repetition of experiments

Theory: anomaly at hot fusion , model of Picometer-Megasecond nuclear reactions, deuteron clusters? compound nuclear reaction via semistable  $^{306}X_{126}$ 

## Tan Cou

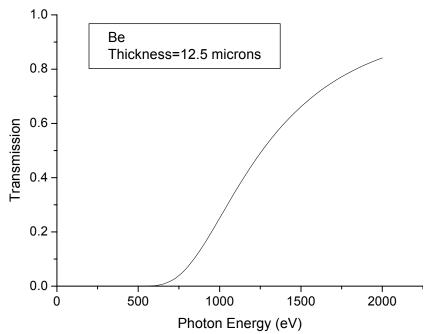
### Comparison of Film before (left) /after (right) Vacuum Annealing Pd Films



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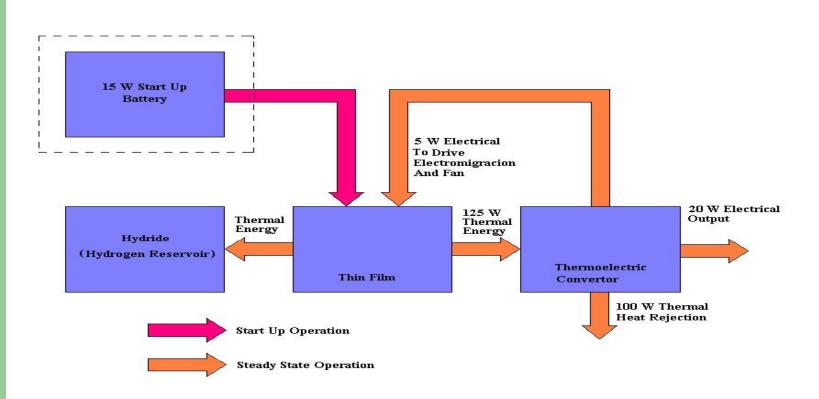
### The AXUV photodiode detector (right) and the "standard" beryllium filter (left). The filter's blocks visible light from the detector It's transmission cuts off x-rays < 600-eV





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## Energy Flow Diagram for the H "Wet Wood Burner" LENR – 125 W<sub>th</sub> output, 100 W<sub>th</sub> rejected & 20 W<sub>e</sub> to user, 5 W<sub>e</sub> recycled.



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### Superconducting states in dislocation loops - sample preparation

- Pd single crystal ingot (99.999%); samples m=62 mg, H2 gas loading-deloading cycles and annealing at T= 573 K for 2 hr.
- Pd/PdO cold worked heterostructure. h=12.5 μm, (PdO ~ 40 nm), 99.95 %, Nilaco Co., Japan, Fe 10 ppm. Electrochemical cycling (cathode loading-anodic deloading); j=5.0 mA/cm², 1MLi<sub>2</sub>SO<sub>4</sub>/H<sub>2</sub>O, annealing at T=573 K.
- Measurements: TDA with mass-spectrometer; 1T-SQUID
   "Quantum Design" DC and AC modes, M(T), M(H), X'(T); 4 and
   2 -probe resistance: R(T), R(I)

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