

# A Revolutionary Radioisotope Thermoelectric Generator (RTG) Based on Low Energy Nuclear Reactions (LENRs)

***George H. Miley<sup>1,3</sup>, Xiaoling. Yang<sup>1</sup>, Heinrich Hora<sup>2</sup>***

1, Department of Nuclear, Plasma and Radiological Engineering, Univ.  
of Illinois, Urbana, IL

2. Dep. Theoretical Physics University of New South Wales, Sydney,  
Australia

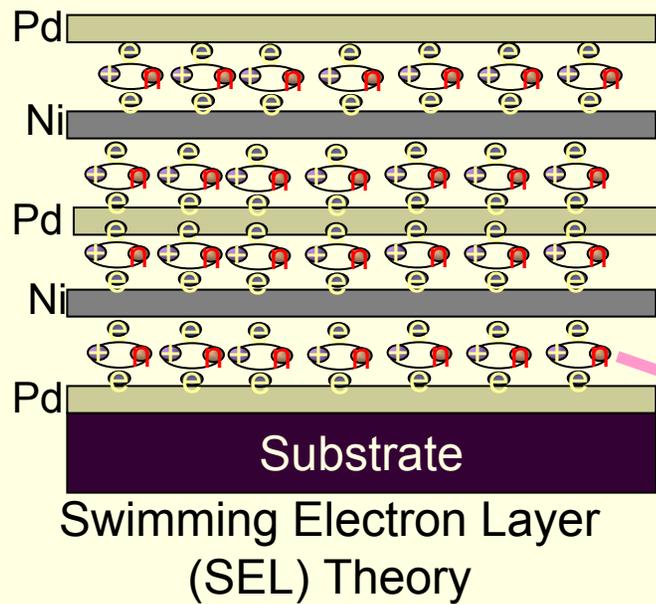
3. NPL Associates, INC., Champaign, IL 61821

# Outline

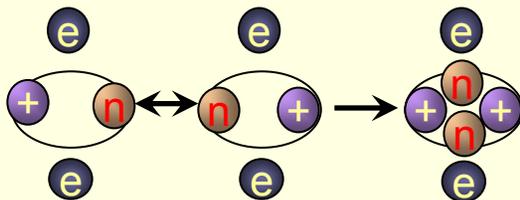
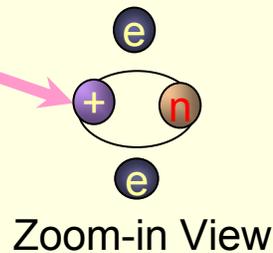
---

- Previous experiments using thin-film plate type electrodes conditioned for cluster formation.
- Evidence for D-clusters and recent experiment results
- Possible triggering methods the initiate nuclear reactions in these high density clusters
- Preliminary gas loading nanoparticle experiment
- Road Map and Future goal of the LENR study for Radioisotope thermoelectric generator (RTG) applications

# SEL Theory Lead the Design of Our Early Experiments

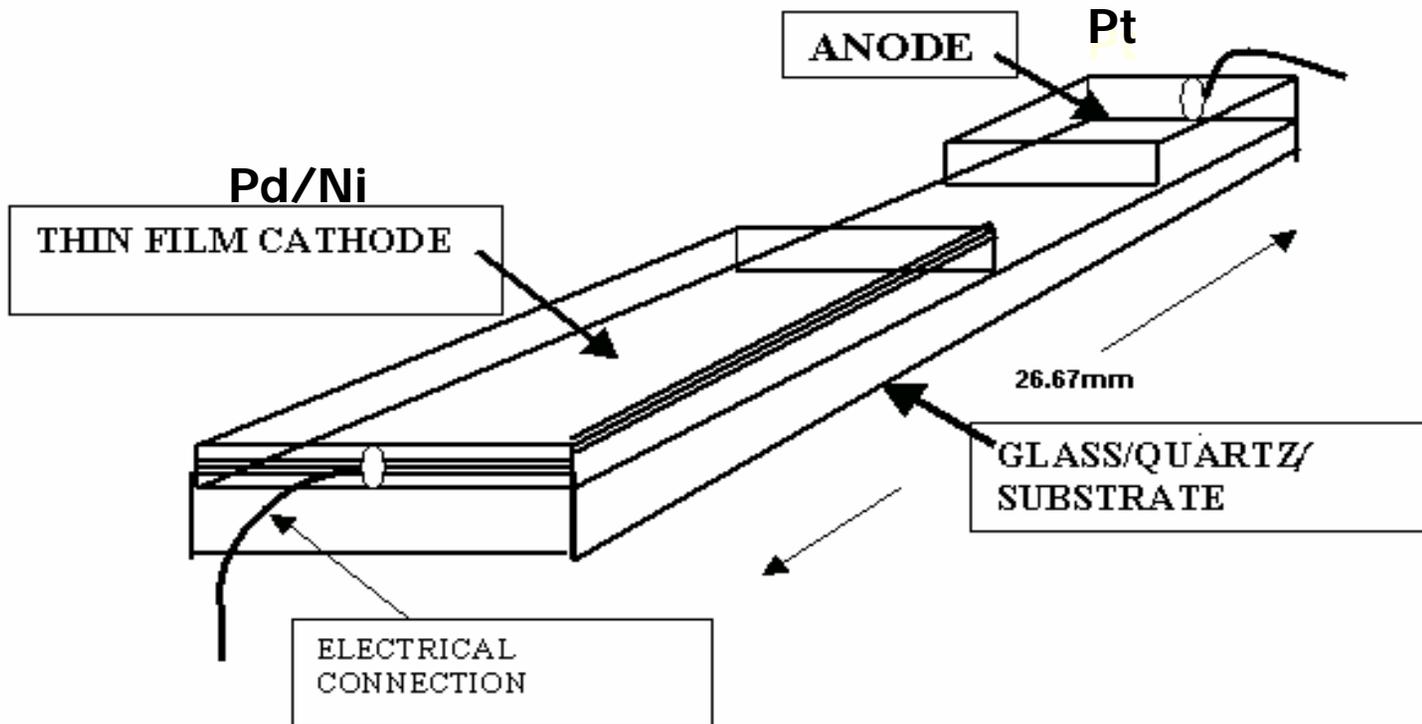
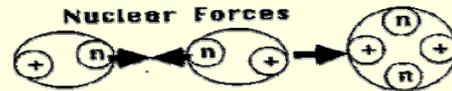


SEL - High density electron clouds – exists between metals of different Fermi energy, providing the necessary screening



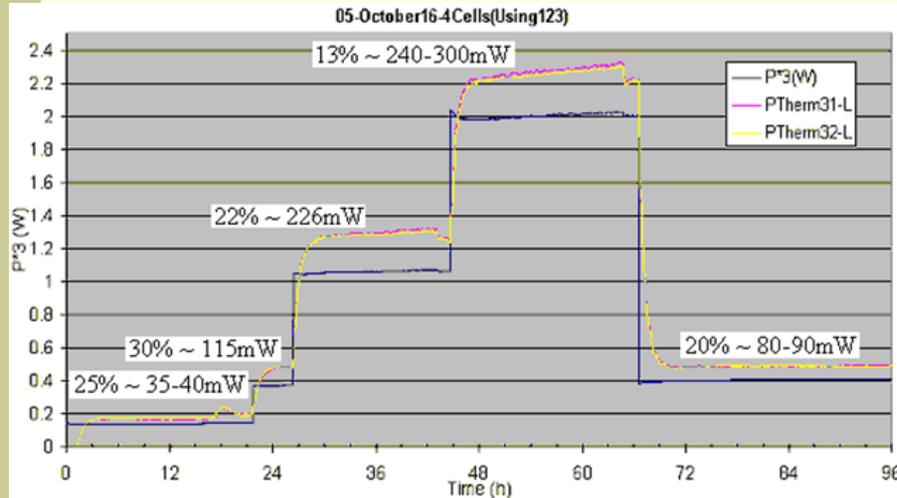
# SEL Theory Lead to Multilayer Thin-film electrodes to obtain better control over manufacturing film & defects

## ■ Concept



Multilayer thin-film electrode design with alternating layers of Pd & Ni.  
Planar A-K structure used to maximize H<sub>2</sub> concentration via electrodiffusion

# Calorimetry Shows During Electrolysis Thin-Film Electrodes Produce Significant Excess Heat

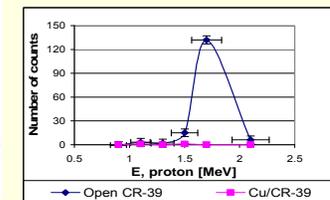
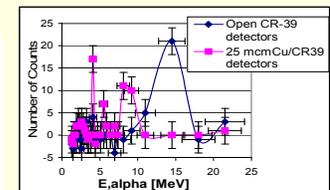
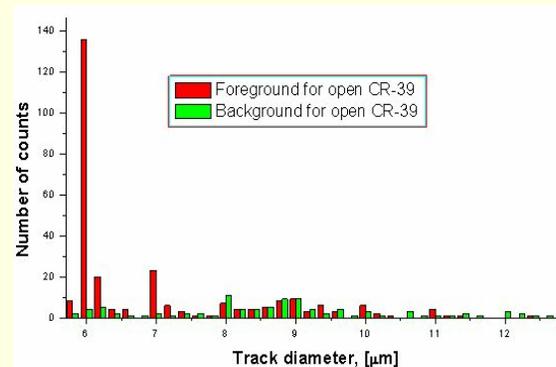


Heat measurement for two layers electrode: 8000Å Pd and 1000Å Ni on Alumina.

$P_{therm}$ : Measured Heat power;  
 $P^* = I(U - U_0)$ : Input electrical Power

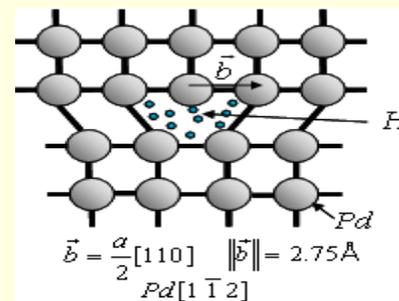
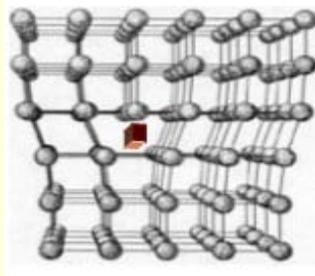
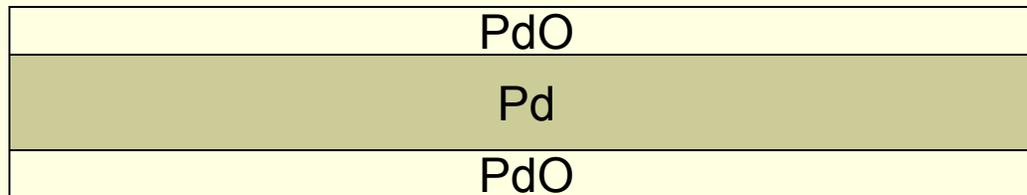
Run Number	Excess Power (W)	
	Calculated	Measured
#7	$1.9 \pm 0.6$	$4.0 \pm 0.8$
#8	$0.5 \pm 0.2$	$0.5 \pm 0.4$
#18	$0.7 \pm 0.3$	$0.6 \pm 0.4$

MeV charged-particles are detected: Alpha-Particles and Protons

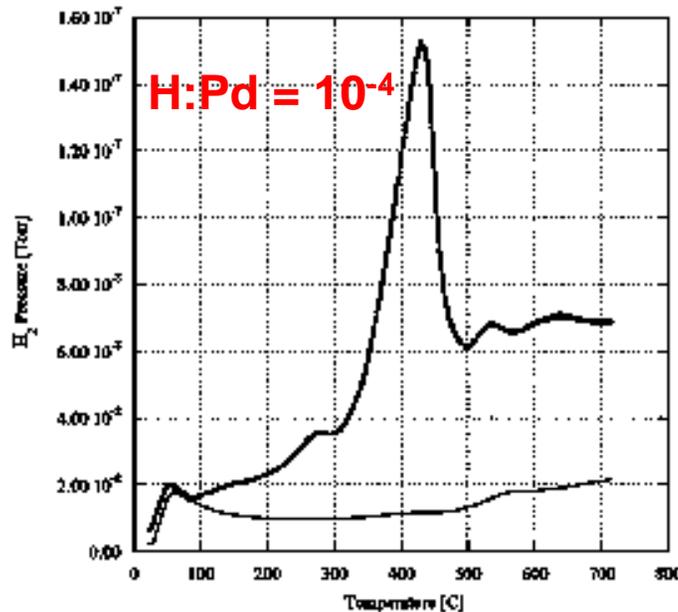


# Our Recent Dislocation-Loop-Cluster Studies

- Pd thin foil – 12  $\mu\text{m}$
- Loading and unloading deuterium/hydrogen was done by cyclically cathodizing and anodizing Pd foil  $\rightarrow$  dislocation loop and cluster formation



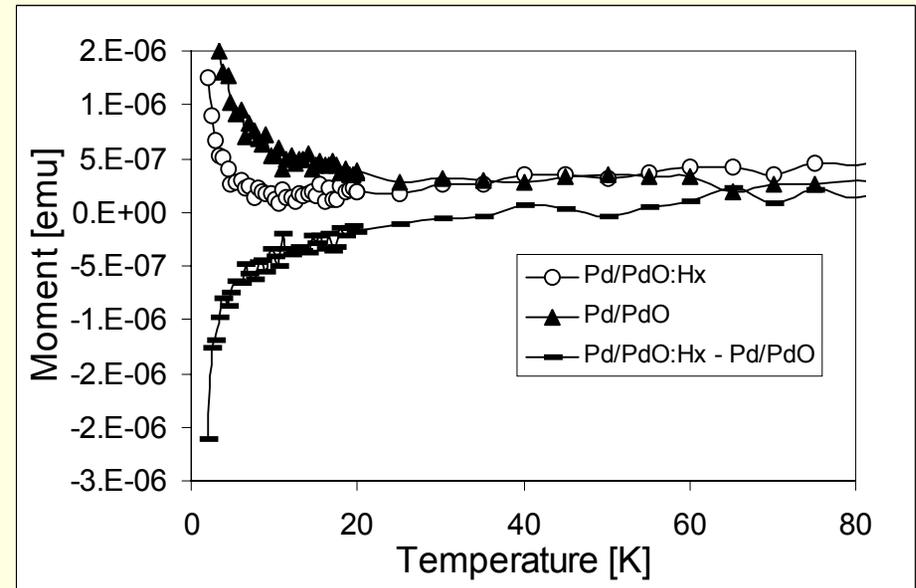
# Temperature Programmed Desorption (TPD) Experiment and SQUID Measurement



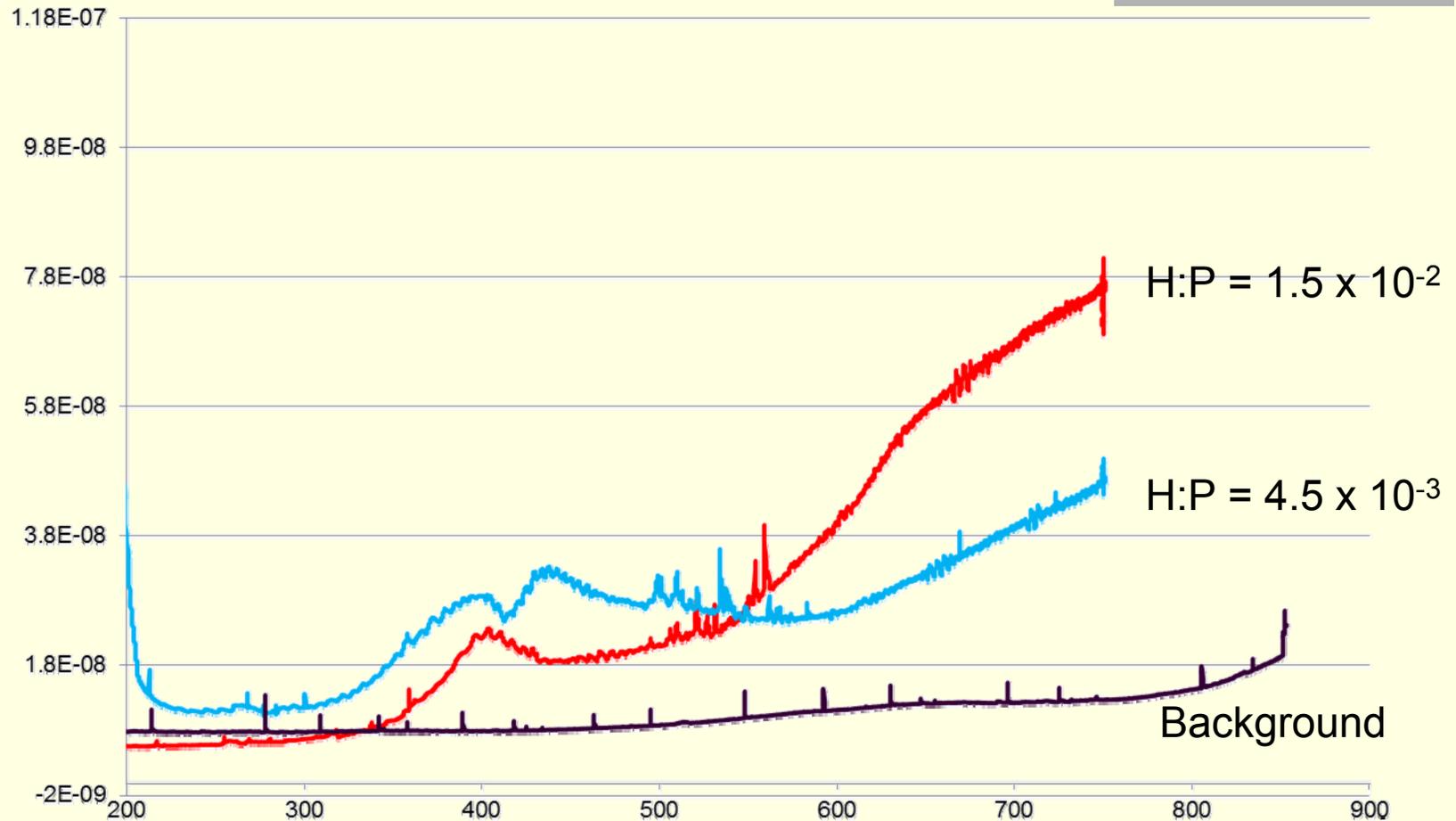
Binding Energy calculation – close to the binding energy between **hydrogen** and **dislocations**

$$\epsilon_H = k_B \frac{T_2 T_1}{(T_2 - T_1)} \ln(P_2 / P_1) = 0.65 eV$$

The magnetic moment of H<sub>2</sub>-cycled PdH<sub>x</sub> samples in the temperature range of 2 ≤ T < 50 K is significantly lower than M(T) for the original Pd/PdO.



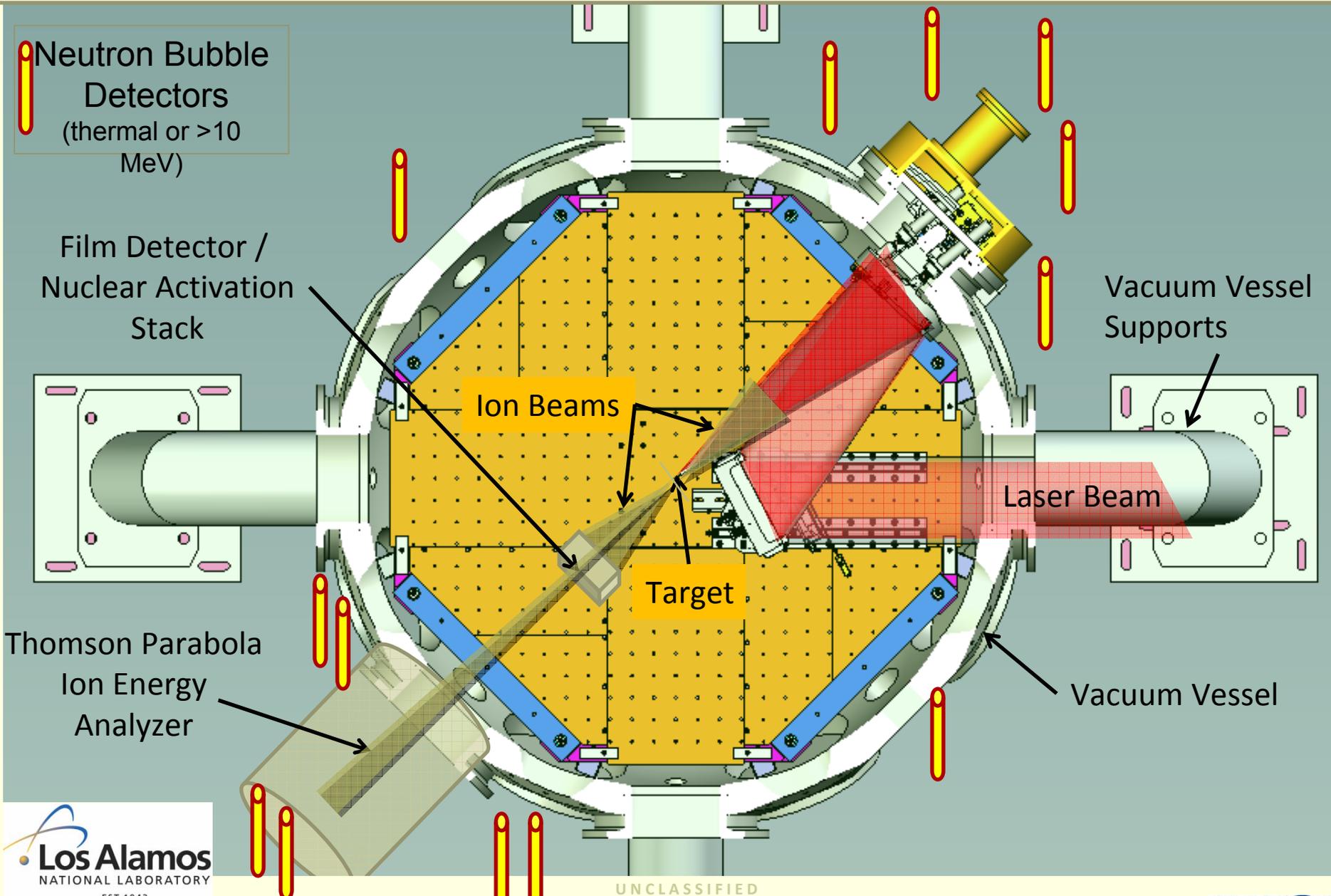
# Recent TPD Results from Newly Fabricated Thin films – Much Improved!



---

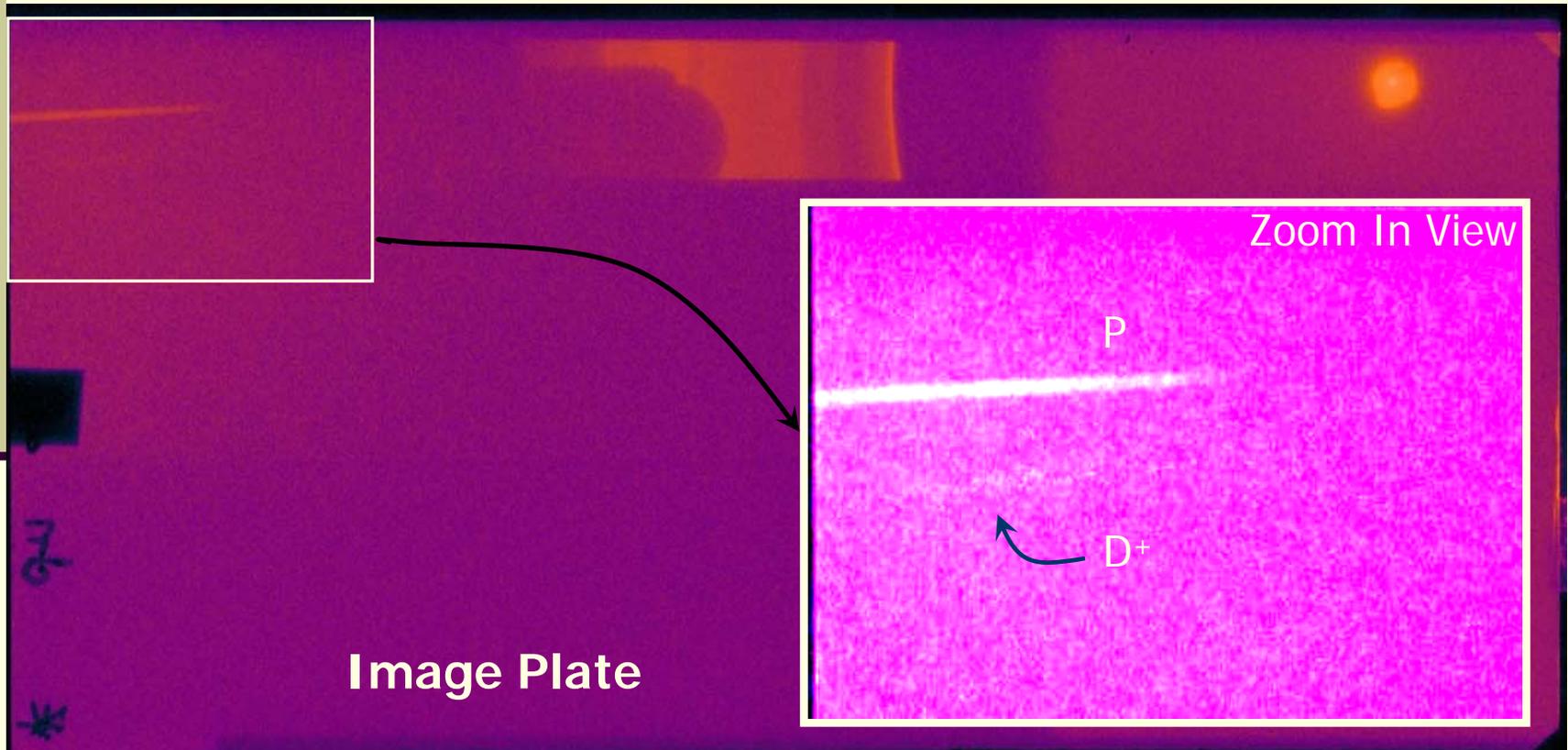
We are funded to do experiments at LANL to study the extraction of MeV D<sup>+</sup> ions from these clusters using the TRIDENT petawatt laser

# **ANOTHER PROOF OF CLUSTERS – PETAWATT LASER BEAM EXTRACTION**



# Ion Trace of PdD Separated by Thompson Parabola WITH Ti Filter

Laser Energy in 81.9 J out 67.1

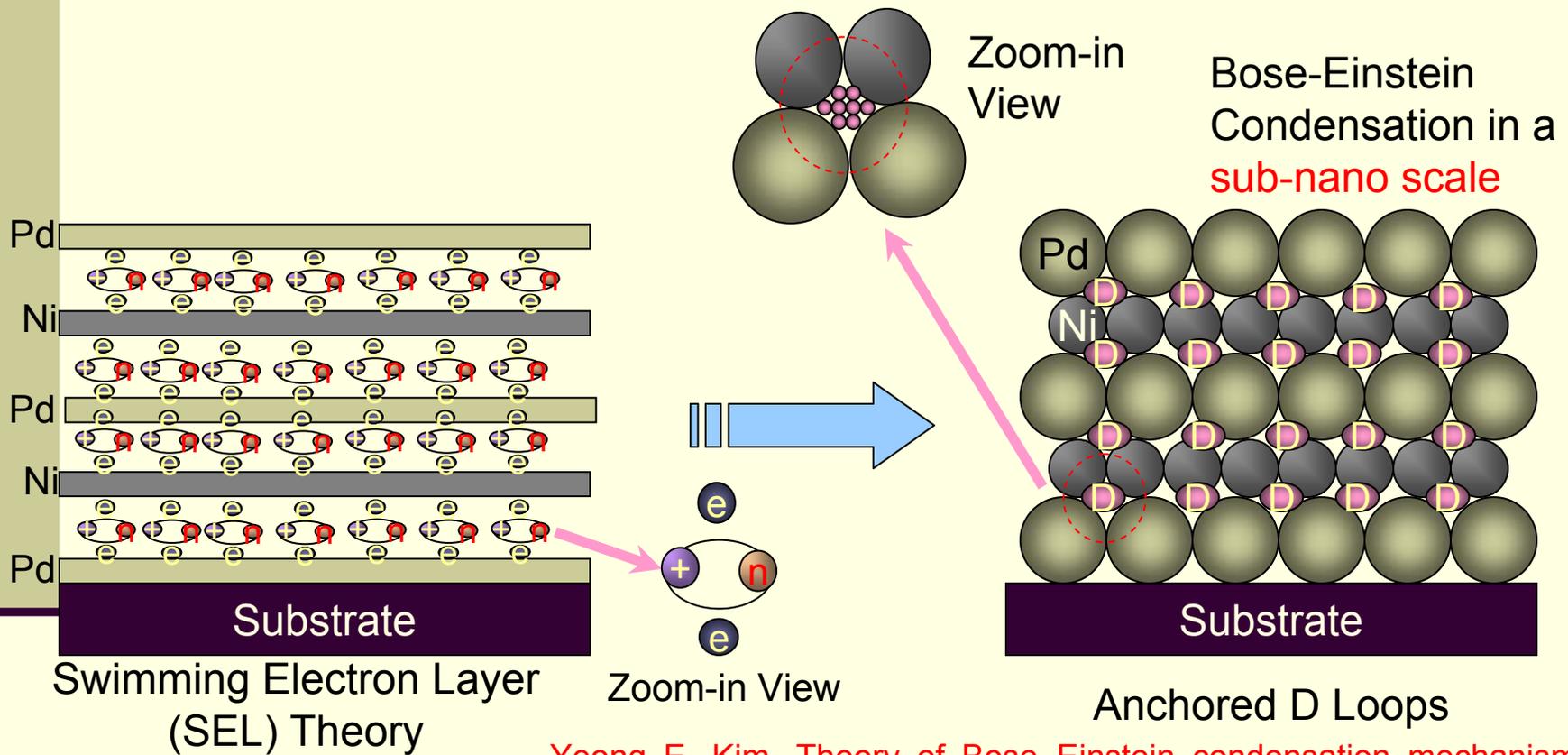


# Comments –TRIDENT results

---

- Demonstrate acceleration from clusters
- Flux and energy depressed, probably by impurity protons (and C?)
- Next experimental campaign
  - Continue to improved cluster packing fraction
  - Reduce contamination (p and C).
  - Obtain more insight from ongoing supporting simulation studies.

Conclusion: High density deuterium cluster formation (Pseudo Bose-Einstein Condensation) at room temperature occurs and is fundamental as a way to create nuclear reactive sites for LENR



Yeong E. Kim, Theory of Bose-Einstein condensation mechanism for deuteron-induced nuclear reactions in micro/nano-scale metal grains and particles, *Naturwissenschaften*, 96(7):803-11 (2009)

# Triggering The Reaction

---

- Electrolysis (pulse or ramp)
- Gas loading (pulse pressure)
  - Smaller heat capacity
  - Higher temperature change as compared with an electrolysis system.
  - Without the constraint of being limited by the boiling temperature of the fluid
- Glow Discharge (bombardment)
- Low energy laser; ultrasound; em radiation,.....

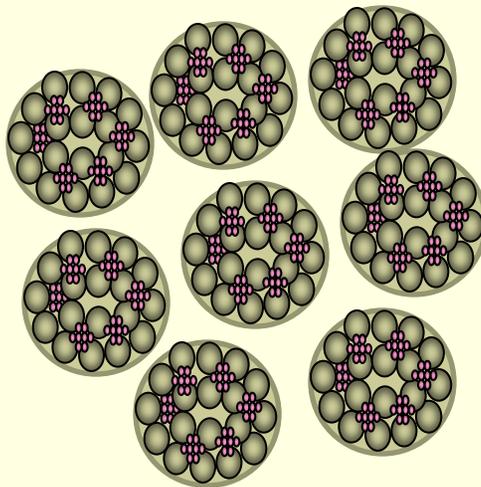
Recent work is designed to extend the thin-film technique to nanoparticles.

---

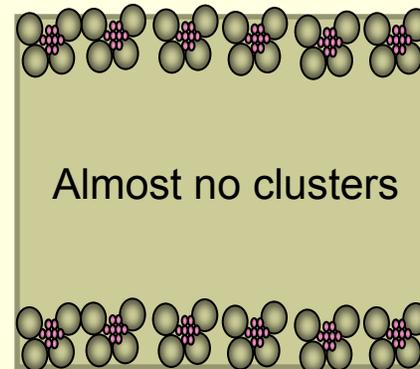
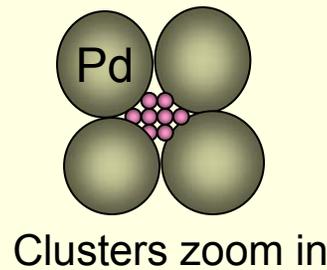
For applications this will allow high temperatures with gas loading – i.e. improved performance when energy conversion is integrated into the cell

# Cluster Formation in Nanomaterials

- Clusters mainly forms at the places that is close to the material surface.
- Nanomaterials have more surface area, thus have good ability to form abundant clusters

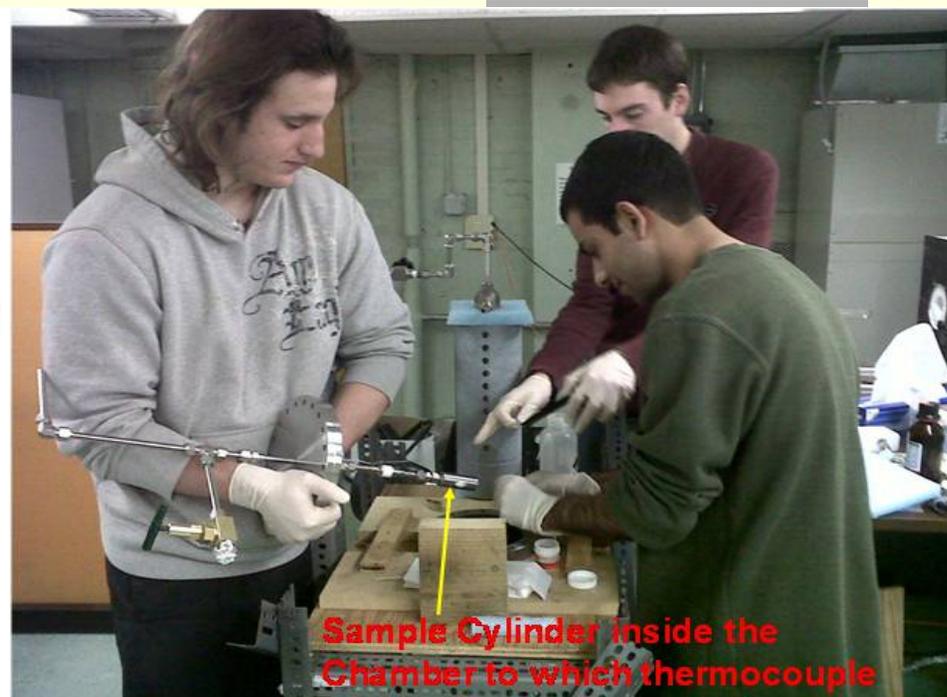
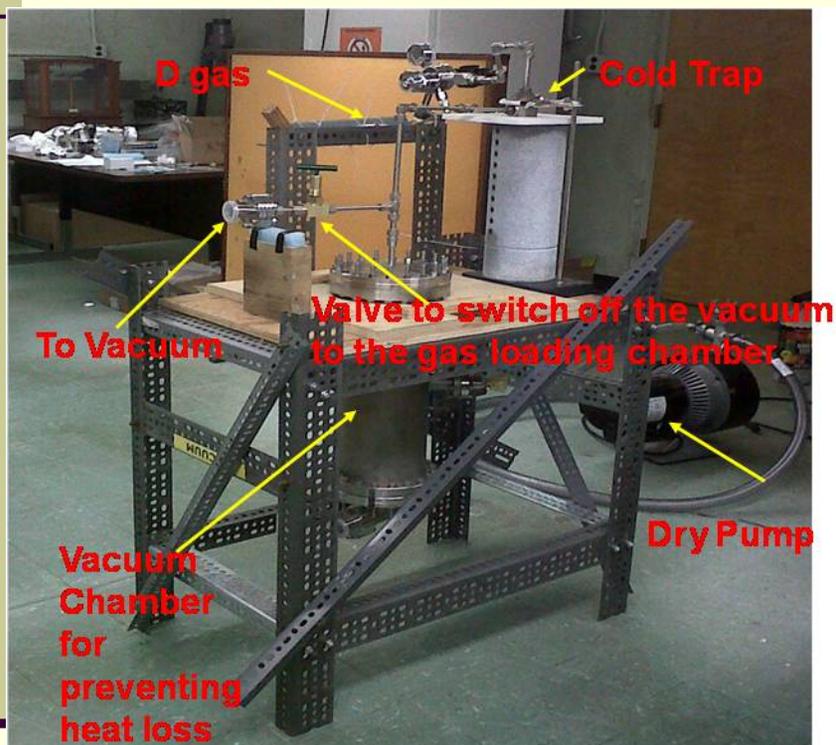


Nanoparticles



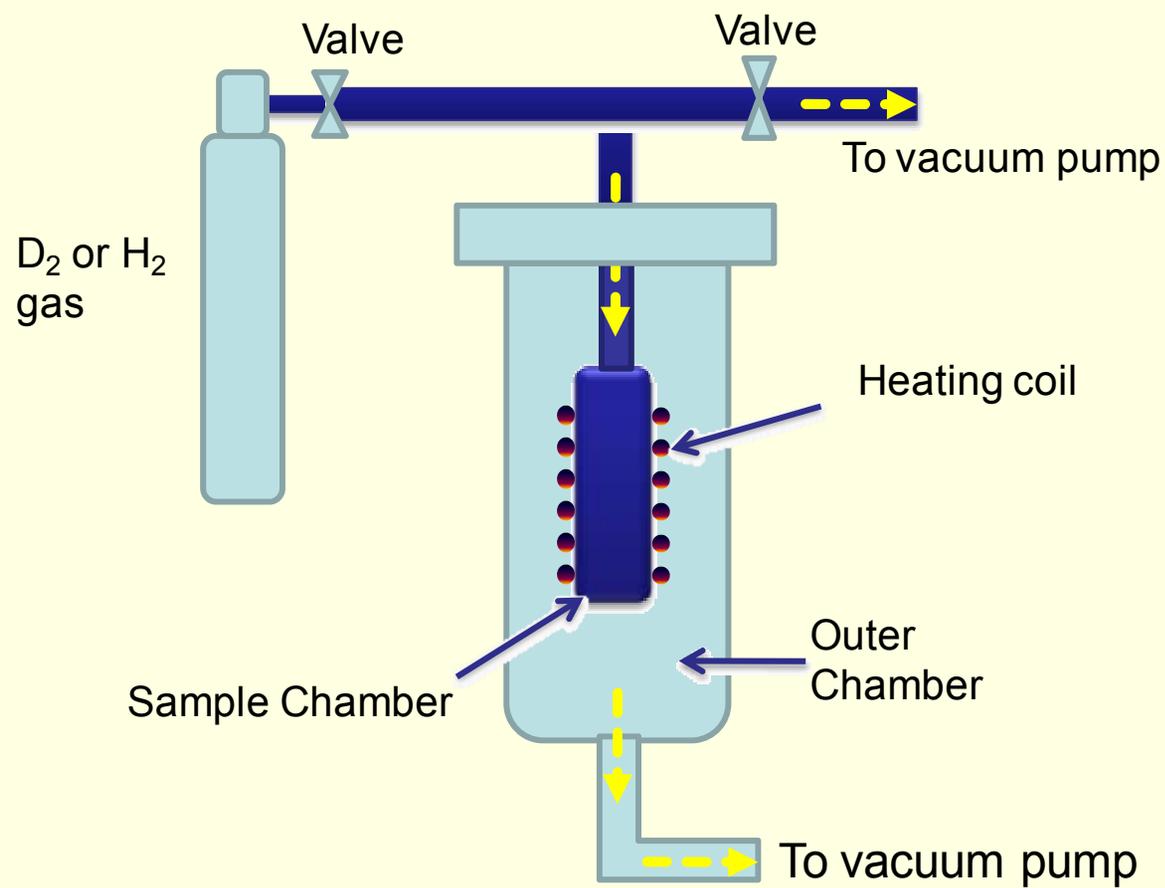
Bulk material

# Our Gas Loading System



2.2cm inner diameter  
25cm<sup>3</sup> total volume

# Inside View



# Preliminary Excess Heat Measurement Using Our Gas Loading Calorimetry System

High purity (99.999%) D<sub>2</sub> gas at 4 atm  
20g ZrO<sub>2</sub>Pd<sub>35</sub> nano powder  
Room temperature.

**Adsorption:** Exothermic chemical reaction

**Desorption:** Endothermic chemical reaction

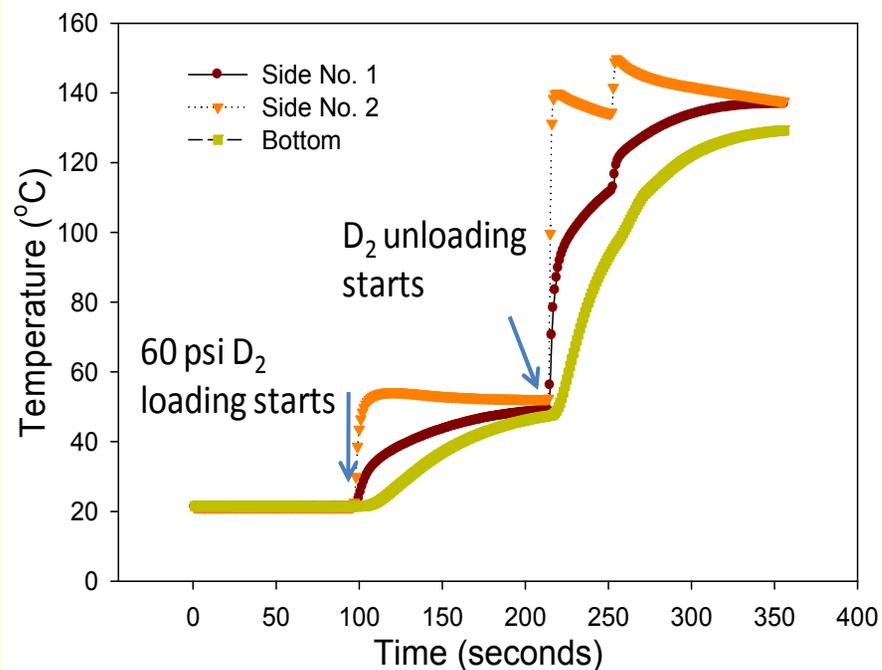
**Chemical reaction Energy** =  $\Delta H \times M_{D_2}$   
 $\Delta H = -35,100\text{J}$  per mole of D<sub>2</sub> for the formation of PdD<sub>x</sub> for  $x < 0.6$ ;

M<sub>D<sub>2</sub></sub> is the total moles of D<sub>2</sub> that combined with Pd

Total Energy (chemical + Nuclear) Calculation:

$$\text{Total energy} = \Delta T (M_{\text{chamber}} S_{\text{chamber}} + M_{\text{powder}} S_{\text{powder}})$$

$\Delta T$  is temperature change, M is mass, and S is the specific heat



# Preliminary Excess Heat Measurement Using Our Gas Loading Calorimetry System (continue)

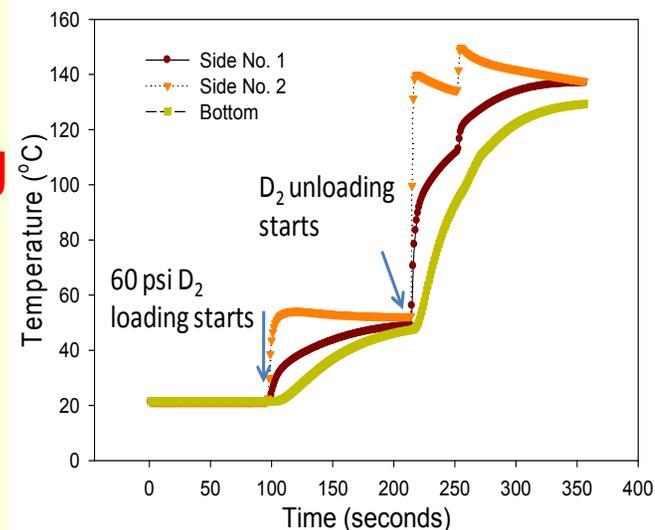
## Adsorption

Exothermic energy from chemical reaction --- **690J**

Actual measured energy -- **1479J**

Nuclear Power Density -- ca. **350W/kg**

**9kg, 2.25L nanoparticles = 3kW**  
at **4 atm** and **room temperature**



## Desorption

Endothermic chemical Reaction

More heat were produced but mechanism is unclear

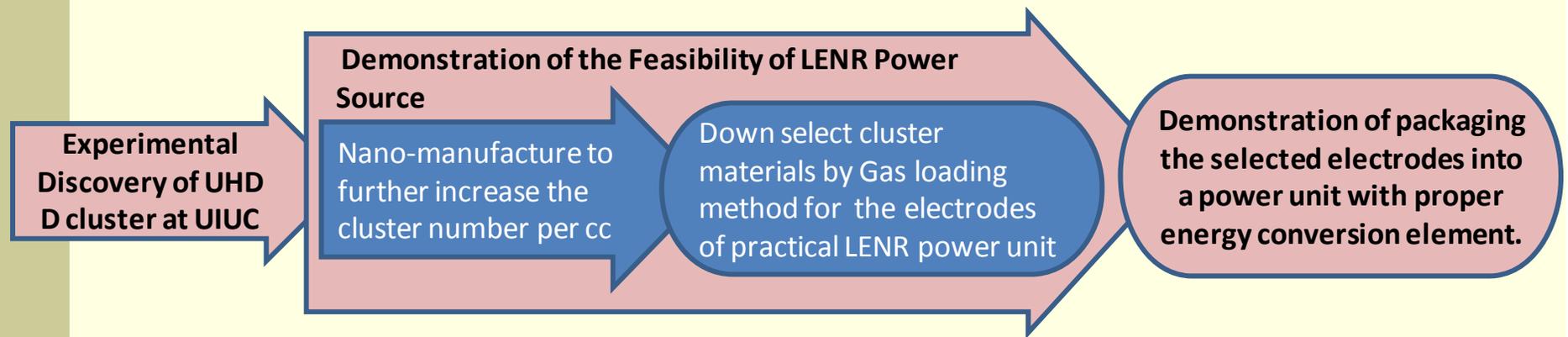
**But power will be more extraordinary**

# Summary – gas loading

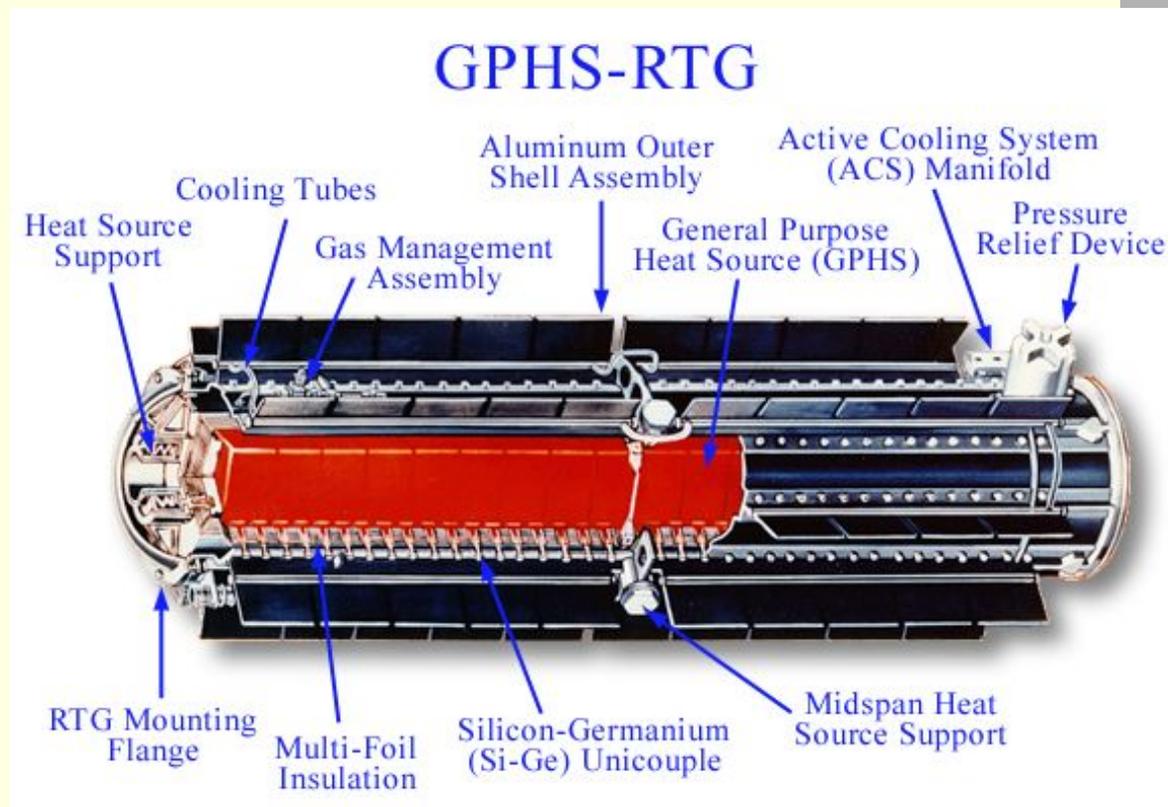
---

- Experimental evidence confirms cluster formation in dislocation loops.
- Methods to fabricate high loop density under study.
- Further experiments should consider nanomaterials of different size and composition

# Road Map to a Prototype LENR Unit Development



The LENR power cell is well suited for use as a “New Type RTG” with the LENR cell replacing the  $\text{Pu}^{238}$



Drawing of an GPHS-RTG that are used for Galileo, Ulysses, Cassini-Huygens and New Horizons space probes.  
source:<http://saturn.jpl.nasa.gov/spacecraft/safety.cfm>

# LENR vs. Pu<sup>238</sup> for Heat Production

---

- Pu<sup>238</sup>: 540 W/kg  
3 kW = 5.6kg, 0.28L
- LENR: 350W/kg at 4 atm and room temperature  
3kW = 9kg, 2.25L nanoparticles

Can be improved by elevating D<sub>2</sub> pressure and sample temperature!!!

# Many issues remain

---

- What is the energy producing reaction and can it be optimized?
- Alternate metals (reduce costs, improve operation, etc.
- Alternate gaseous fuel? H<sub>2</sub>, D<sub>2</sub>, Tritium, D-T, etc?
- Are there any radioactive products?
- Any emissions? Soft x-rays, charged particles, gammas?
- Lifetime issues – radiation damage to the electrode materials?  
Effect of reaction production structure and also on stopping later reactions?
- Burn up of fuel? Burn up of fuel in local sites?
- Is there any direct energy conversion possibility?
- If heat, what is the optimum temperature-conversion method.
- Control methods?
- .....

# Acknowledgment

---

- This work is supported by the New York Community Trust and NPL Associate Inc.
- Recent experimental work was under the assistance of Monish Singh, Erik Ziehm, Chi Gyun Kim, Ittinop Dumnernchanvanit, and Seth Hartman.

---

**FOR FURTHER INFORMATION,  
CONTACT**

**GEORGE H. MILEY**  
**GHMILEY@UIUC.EDU**  
**217-3333772**

**XIAOLING YANG**  
**XLYANG@ILLINOIS.EDU**